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- Phenylethene derivatives and acid addition salts thereof for enhancing the growth rate of meat-producin improving the efficiency of feed utilization thereby and or improving the lean meat to fat ratio thereof.
- There is provided a method for enhancing the growth rate of meat-producing animals, improving the efficiency of feed utilization thereby, and or improving the lean meat to fat ratio thereof, which involves, orally or parenterally, administering to said animals a growth-enhancing amount of a phenylethane compound or the acid addition salt thereof.

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PHENTLETHANE DERIVATIVES AND ACID ADDITION SALT THEFEOF FOR ENHANCING THE GROWTH RATE OF MEAT-PRODUCING ANIMALS, IMPROVING THE EFFICIENCY OF FEED UTILIZATION THEREBY AND/OR IMPROVING THE LEAN MEAT TO FAT RATIO THEFEOF

## SUMMARY OF THE INVENTION

Substitution products of 1-(amino-dibalophenyl) -2-aminoethanes, and the acid addition salts thereof, are disclosed in United States Patent 3,536,712, issued October 27, 1970. Specifically, methods for the synthesis 10 of said compounds are disclosed as useful for enhancing the blood circulation, and as bronchodilators, analgesics, sedatives, antipyretics, antiphlogistics and antitussives in warm-blooded animals. However, only the analgesic utility is examplified. The preparation of other related 15 1-(amino-dibalophenyl)-2-aminoethanols and their derivatives are disclosed in Japanese Kokai 77 83,619 (Chemical Abstracts, 87,201061r), German Offenlegungsschrift 2,804,625 (1979), German Offenlegungsschrift 2,157,040 (1973), German Offenlegungssbrift 2,261,914 (1974), 20 Europen Patent Application 8,715 (1980), Metherlands Patent Application 7,303,612 (1973). These applications

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disclose uses selected from analgesics, broncholytic,
antiinflarmatory, uterine spassolytic, g-blocking activities,
antispassolytic activity on cross-striped muscle structure,
for tocology, reducing blood pressure by peripheral
vasodilation and mobilizing body fat, and for treating
allergies. There is no indication or suggestion in any
of these disclosures that said compounds are effective
as growth-promoting agents for meat-producing animals,
such as poultry, cattle, sheep or the like; nor is
there any suggestion that said compounds improve the
efficiency of feed utilization by said meat-producing
animals.

In accordance with the process of the invention, it has been found that the growth rate of meat-producing animals such as chickens, turkeys, rabbits, sheep, swine, goats and cattle, including calves, can be increased, the efficiency of feed utilization thereby measurably improved, and the lean meat to fat ratio improved by the oral or parenteral administration to said animals of an effective amount of a compound selected from the group consisting of:

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10
(Ib)
X
CH
N-R
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wherein, X is hydrogen, halogen or -CN;

Y is hydrogen, HR<sub>8</sub>R<sub>9</sub> or MECOR<sub>5</sub>;

Z is hydrogen, halogen, OH, CN, CP<sub>3</sub>, COOR<sub>1</sub>, CONE<sub>2</sub>,

C<sub>1</sub>-C<sub>4</sub> alkyl, C<sub>1</sub>-C<sub>4</sub> alkoxy, NO<sub>2</sub>, C<sub>1</sub>-C<sub>4</sub>-dialkylaminomethyl or hydroxymethyl;

R<sub>1</sub> is bydrogen or C<sub>1</sub>-C<sub>4</sub> alkyl; 25 R<sub>2</sub> is bydrogen, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>3</sub>-C<sub>4</sub> alkenyl, C<sub>2</sub>-C<sub>5</sub> alkanoyl or

R<sub>3</sub> is hydrogen, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>3</sub>-C<sub>6</sub> cycloalkyl, methoxypropyl, C<sub>3</sub>-C<sub>4</sub> alkenyl, phenyl, 2-hydroxyethyl, a.a
dimethylphenethyl, benzyl, 3-phenylpropyl or 3-(4
carbomethoxyphenyl)propyl; and when R<sub>2</sub> and R<sub>3</sub> are taken

together with the nitrogen to which they are attached,

they represent morpholino or M'-C<sub>1</sub>-C<sub>4</sub> alkylpiperazino;

R<sub>4</sub> is hydrogen, OH, OR<sub>6</sub> or SR<sub>11</sub>;

35 R<sub>5</sub> is hydrogen, C<sub>1</sub>-C<sub>4</sub> alkyl, C<sub>1</sub>-C<sub>4</sub> alkoxy,

5 R<sub>6</sub> is C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>2</sub>-C<sub>5</sub> alkanoyl,

R<sub>7</sub> is hydrogen, C<sub>1</sub>-C<sub>4</sub> alkyl or phenyl;

R<sub>8</sub> is hydrogen, C<sub>1</sub>-C<sub>4</sub> alkyl or C<sub>3</sub>-C<sub>4</sub> alkenyl;

R<sub>9</sub> is hydrogen, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>4</sub>-C<sub>6</sub> cycloalkyl, C<sub>3</sub>-C<sub>4</sub>

alkenyl, or benzyl; and when R<sub>8</sub> and R<sub>9</sub> are taken together

15 with the nitrogen to which they are attached, they

represent pyrrolidino; R<sub>10</sub> is chloro, dichloro, methyl,

dimethyl, methoxy, dimethoxy or nitro; R<sub>11</sub> is C<sub>1</sub>-C<sub>6</sub>

alkyl, phenyl or benzyl; with the provisos that when

R<sub>3</sub> is phenyl, 2-hydroxyethyl, a,a-dimethylphenethyl,

C<sub>3</sub>-C<sub>6</sub> cycloalkyl, benzyl, methoxypropyl, 3-phenylpropyl,

or 3-(4-carbomethoxyphenyl)propyl, R<sub>2</sub> is hydrogen;

and when R<sub>3</sub> is hydroxyethyl, R<sub>4</sub> is hydroxyl and the

compound is (I); and when R<sub>6</sub> is alkanoyl or

R<sub>10</sub>

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 $R_2$  and  $R_3$  are substituents other than hydrogen, except when  $R_3$  is an alkyl or substituted alkyl group which contains a tertiary carbon attached to nitrogen; and when Y is hydrogen, X and X are halogen, and  $R_2$  is hydrogen,  $C_3$ - $C_5$  alkanoyl or

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35 R<sub>3</sub> is isopropyl, 2-butyl, or <u>t</u>-butyl; and when R<sub>8</sub> is C<sub>1</sub>-C<sub>4</sub> alkyl or C<sub>3</sub>-C<sub>4</sub> alkenyl, R<sub>9</sub> is hydrogen,

5 C<sub>1</sub>-C<sub>4</sub> alkyl or C<sub>3</sub>-C<sub>4</sub> alkenyl; and when I is CE, X and Y are hydrogen; and that at least one of X, Y, and I represents a substituent other than hydrogen; and when X is -CM, I is -CM; and when I is hydroxymethyl, R<sub>4</sub> is OH; and when I is a group other than halogen, Y is MR<sub>3</sub>R<sub>9</sub> or MHCOR<sub>5</sub>; and when R<sub>5</sub> is M(R<sub>1</sub>)<sub>2</sub>, R<sub>4</sub> is OH; and further provided that when X is hydrogen

or halogen, and Y is hydrogen, NH<sub>2</sub> or NHCOR<sub>5</sub>, and Z is hydrogen, helogen or OH, then R<sub>4</sub> cannot be hydrogen, OH or OR<sub>6</sub> where R<sub>6</sub> is C<sub>1</sub>-C<sub>6</sub> alkyl; racemix mixtures of the above - identified compounds and the optically active isomers, and non-toxic, pharmacologically acceptable acid addition salts thereof.

A preferred group of compounds for use in the method of this invention have the above formula I structure wherein X is hydrogen or halogen; Y is hydrogen, MR<sub>8</sub>R<sub>9</sub> or MHCOR<sub>5</sub>; Z is halogen, OH, CN, CF<sub>3</sub>, COOR<sub>1</sub>, CONH<sub>2</sub>, methyl, methoxy, MO<sub>2</sub>, C<sub>1</sub>-C<sub>4</sub> dialkylaminomethyl, or hydroxymethyl; and the remaining groups are as hereinbefore defined; or a non-toxic, pharmacologically acceptable acid addition salt thereof.

Another preferred group of compounds for use in the method of this invention have the above formula I structure wherein X is hydrogen, chlorine, or bromine; Y is hydrogen or MR<sub>8</sub>R<sub>9</sub>; S is chlorine,—bromine, CH, CP<sub>3</sub>; R<sub>1</sub> is hydrogen or methyl; R<sub>4</sub> is

OH, OR<sub>6</sub>, SR<sub>11</sub>; R<sub>6</sub> is C<sub>1</sub>-C<sub>6</sub> alkyl, bensyl, C<sub>2</sub>-C<sub>5</sub> alkanoyl, or bensoyl; or a non-toxic, pharmacologically acceptable acid addition salt thereof.

this invention are: 4-amino-N-tert-buty1-3,5-dichloros-methoxyphenethylamine; N-tert-buty1-

3,5-dichloro-8-methoxy-1-methylaminophenethylamine; a-[(tembutylamino methyl]-3,5dichloro-1-isopropylaminotenzyl alcomil 5-[2-(tert-butylamino)-l-hydroxyethyl]-3-chlorositherilarithile; 5-[2-(tert-butylamino)-1-hydroxyethyl]anthranilonitrile; methyl -5-[2-(tert-butylamino)-1-hydroxyethyl)-3-chloroxnthronilate; \$\frac{1}{2-\text}\$-butylamino)-1-hydroxyethyl]-2\frac{1}{6}\dichlarovaleranilise; 10 benzyl-4-[2-(tert-butylamino)-1-hydroxyethyl]-2,6-dichlarocarbonilate; 5-acetylanthranilonitrile; 4-amino-K-tert-butyl-3,5-dichloro -S-(methylthio)phenethylamine; N-tert-butyl-3,5-dichloro-8-methonyphunethylamine; e-[(tert-butylamino)-methyl]-3,5-dichloro-k-methylaminobenzyl alcohol; a-[(tert-butylamino)methyl-3,5-dichloro---15 'dimethylaminobenzyl alcohol; 4-amino-3,5-dichloro-e-{[(3-phenylpropyl)amino]methyl)benzyl alcohol; 4-amino-3,5-dichloro-a-{[2,2dimethylphemethyl)amino]methyl)benzyl alcohol; 4-amino-N-tertbutyl-3,5-dichloro-8-ethoxyphenethylamine; methyl-p-(3-[(4amino-3,5-dichloro-8-hydroxyphenethyl)amino]propyl)benzoate; methyl-4-[2-(tert-butylamino)-1-hydroxyethyl]-2,6-dichlorocartarilate; 4<sup>1</sup>-[2-(tert-butylamino)-1-hydroxyethyl]-2<sup>1</sup>,6<sup>1</sup>-dichloroacetanilide; 5-[2(tert\_butylamino)-l-hydroxyethyl]-3-chloroanthranilonitrile; 4amino- $\beta$ -(benzyloxy)-N-tert-butyl-3,5-dichlorophenethylamine and the non-toxic, pharmaceutically acceptable acid addition salts thereof.

Although it is evident from the above discussion that certain compounds represented by formula I above are described in the literature, many compounds represented by formula I are new and unobvious. The novel and 30 unobvious compounds of the present invention are represented by the structure of formula I,

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5 wherein X is hydrogen, halogen or -CM; Y is hydrogen, MRgRg or MHCOR51 3 is halogen, -CM,  $CP_3$ ,  $COOR_1$ ,  $COHE_2$ ,  $C_1$ - $C_4$  slkyl, C1-C4 alkoxy, NO2 or C1-C4 dialkylaminomethyl; R<sub>1</sub> is hydrogen or C<sub>1</sub>-C<sub>4</sub> alkyl; 10  $R_2$  is hydrogen,  $C_1-C_4$  alkyl,  $C_3-C_6$  cycloalkyl,  $C_3-C_4$ alkenyl, C2-C5 alkanoyl or

 $R_3$  is hydrogen,  $C_1-C_6$  alkyl,  $C_3-C_6$  cycloalkyl,  $C_3-C_4$ 15 alkenyl, phenyl or benzyl; R4 is OH, OR6 or SR11; R<sub>5</sub> is hydrogen, C<sub>1</sub>-C<sub>4</sub> alkyl, C<sub>1</sub>-C<sub>4</sub> alkoxy,

 $R_6$  is  $C_1-C_6$  alkyl,  $C_2-C_5$  alkanoyl,

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 $R_8$  is hydrogen,  $C_1-C_4$  alkyl or  $C_3-C_4$  alkenyl;  $R_9$  is hydrogen,  $C_1$ - $C_6$  alkyl,  $C_4$ - $C_6$  cycloalkyl,  $C_3$ - $C_4$ alkenyl, or benzyl; R<sub>10</sub> is hydrogen, chloro, dichloro, methyl, dimethyl, methoxy, dimethoxy or nitro;  $R_{11}$  is  $C_1-C_6$  alkyl, phenyl, bensyl; with the provisos that when Y is MH2, MHCH3, MHC2H5 or MHCOR5, R4 is OR6 or SR11; and when Y is hydrogen, X and Y are halogen, R2 is hydrogen, C2-C5 alkanoyl or

and  $R_3$  is isopropyl, 2-butyl or t-butyl; and when X is -CN, Z is -CN; and when  $R_6$  is alkanoyl or

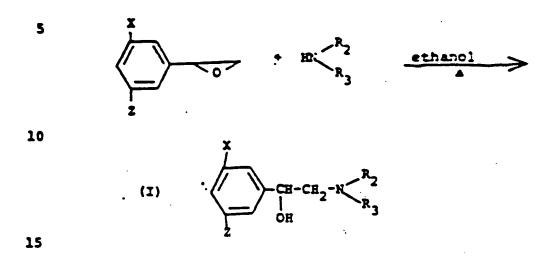
R<sub>30</sub> (2) −∞

 $R_2$  and  $R_3$  are substituents other than hydrogen, except when  $R_3$  is an alkyl or a substituted alkyl group which contains a tertiary carbon attached to nitrogen; and when  $R_8$  is  $C_1$ - $C_4$  alkyl, or  $C_3$ - $C_4$  alkenyl,  $R_5$  is hydrogen,  $C_1$ - $C_8$  alkyl or  $C_3$ - $C_4$  alkenyl; and further provided that when X and Z are halogen and Y is hydrogen or  $NH_2$ , then  $R_4$  carnot be hydrogen, OH or  $CR_6$  where  $R_6$  is  $C_1$ - $C_6$  alkyl. Racemic mixtures of the above identified compounds and the optically active isomers, and nontoxic pharmacologically acceptable acid addition salts thereof.

A preferred group of the novel compounds of this invention have the above structure wherein X = hydrogen or halogen; Y is hydrogen,  $NR_8R_9$ , or NH- $COR_5$ ; Z is halogen, CN,  $CF_3$ , COCR,  $CONH_2$ , methyl, methoxy,  $NO_2$ ,  $C_1$ - $C_4$  dialkylaminomethyl;  $R_1$  is hydrogen, or methyl,  $R_2$  is hydrogen,  $C_1$ - $C_4$  alkyl,  $C_3$ - $C_4$  alkenyl,  $C_2$ - $C_4$  alkenyl or benzoyl;  $R_3$  is hydrogen,  $C_1$ - $C_6$  alkyl,  $C_3$ - $C_6$  cycloalkyl,  $C_1$ - $C_4$  alkenyl, benzyl; with the above provisos, and further provided that when X and Z are halogen and Y is hydrogen or  $NH_2$ , then  $R_4$  cannot be hydrogen, CH or  $CR_6$  when  $R_6$  is  $C_1$ - $C_6$  alkyl.

A most preferred group of novel compounds of this invention have the above structure wherein X = hydrogen, chlorine, bromine; Z is chlorine, bromine, CN,  $CF_3$ ,  $COCH_3$ ,  $COCC_2H_5$ ,  $CORH_2$ ;  $R_1$  is hydrogen;  $R_2$  is hydrogen,  $C_1$ - $C_4$  alkyl;  $R_3$  is hydrogen,  $C_1$ - $C_4$  alkyl; with the above provisos, and further provided that when X and Z are halogen and Y is hydrogen or  $NH_2$ , then  $R_4$  cannot be hydrogen, CH or  $CR_6$  where  $R_6$  is  $C_1$ - $C_6$  alkyl.

It is found, that formula (I) compounds below (wherein Y is hydrogen) can be prepared by the condensation of an appropriately substituted styrene oxide with the appropriately substituted amine in the presence of an inert solvent, such as a lower alcohol at or near the boiling point of same, as shown below:



wherein X and Z are halogen, R<sub>2</sub> and R<sub>3</sub> are as hereinabove defined and Y is hydrogen. Thus, 3,5-dichlorostyrene oxide can be reacted with an equimolar or molar excess of t-butylamine in ethanol at reflux from about one to about eight hours, or until the reaction is essentially complete and the desired e-[(t-butylamino)methyl]-3,5-dichlorobensyl alcohol is obtained as illustrated below:

5 The thus obtained product can be purified by known procedures, such as chromatography or recrystallization of salts thereof.

The above styrene oxide is made by reducing the corresponding phenacyl bromide with MaBH, at or 10 below 5°C in the presence of an anhydrous lower alcohol, such as ethanol. The phenacyl bromide intermediate is prepared by brominating the appropriately substituted acetophenone with CuBr2 in the presence of chloroform and ethyl acetate. The above sequence may be graphically 15 illustrated as follows:

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Alternatively, a formula (I) compound wherein

I is hydrogen may be prepared from the corresponding formula

(I) compound wherein I is amino, via a deamination

reaction, by dissolving the amine in 50-52% aqueous

5 hypophosphorous acid (N<sub>3</sub>PO<sub>2</sub>). The solution is chilled below 10<sup>o</sup>C, and an equimolar or excess amount of sodium nitrite is added to an aqueous solution with stirring over a period of time. On completion of the addition, the reaction mixture is warmed to room temperature

10 and stirred for an additional period of time. The product is then recovered from the reaction mixture by standard laboratory procedures and purified if so desired.

The preparation of 4-substituted aminoaceto15 phenones required for the preparation of 4-substituted
phenylethane derivatives which are now found to be
useful for raising meat-producing animals, is exemplified
as follows:

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$$P \longrightarrow CO - CH_3 + R_8 R_9 NH \longrightarrow R_8 R_9 N \longrightarrow CO - CH_3$$
(excess)

The fluorine displacement is carried out with excess amine in the presence or absence of a solvent; and, if a solvent is required, water appears to be the most useful. With volatile amines, the reaction is conducted in a sealed vessel and generally temperatures of 50 - 100°C are sufficient to complete the reaction.

Chlorination and bromination of these aminoacetophenones may be conducted with M-chlorosuccinimide
and M-bromosuccinimide in toluene, chlorobenzene or
dichlorobenzene at 90 - 100°C. Iodination may be
conducted with MaI/R, M-dichlorobenzenesulfonamide
or iodine monochloride in acetic acid.

in chloroform or methylene chloride, the corresponding phenacyl bromides are prepared. These phenacyl bromides are then reacted with R<sub>2</sub>R<sub>3</sub>N amines and the aminoketones are reduced with NaBH<sub>4</sub> or NaCNBH<sub>3</sub> by conventional techniques described in references cited hereinbefore. Naturally, compounds which contain groups reactive to halogen, such as when R<sub>8</sub> is alkenyl, require other approaches that are discussed below.

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$$R_{g}R_{g}N \longrightarrow COCH_{3} \longrightarrow R_{g}R_{g}N \longrightarrow COCH_{2}Br$$
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$$R_{g}R_{g}N \longrightarrow COCH_{2}NR_{2}R_{3}$$

$$R_{g}R_{g}N \longrightarrow CH-CH_{2}-NR_{2}R_{3}$$
25
$$R_{g}R_{g}N \longrightarrow CH-CH_{2}-NR_{2}R_{3}$$

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wherein X and Z are hydrogen, chlorine, or broaine and R<sub>2</sub> and R<sub>3</sub> are hydrogen, C<sub>1</sub>-C<sub>4</sub> alkyl, or C<sub>2</sub>-C<sub>3</sub> alkenyl groups.

The compounds of formula I, wherein  $R_g$  and  $R_g$  are groups other than both being hydrogen are also prepared by the following general scheme:

The methods utilized in the above scheme are either reported in references cited hereinbefore or by conventional methods. Oxidation of the alcohol may be conducted with chromic acid (Jones Reagent), MnO,, pyridinium chlorochromate, or other oxidizing 10 agents. Where X or 2 are the BH2-reducible groups, CN, COOR, or CONE2, the appropriate acetophenones are prepared by displacement of X or 2 represented by bromine with CuCH/DMF at 100 - 160°C by the conventional method, after reduction of the acylated aminoaceto-15 phenones in the first step followed by re-oxidation in the second step of the above procedure. The cyano substituted-amino-acetophenones are then converted to their corresponding ethanolamines, which are then converted to the desired esters, acids, and amides by conventional methods, such as R, OH/acid -> esters, hydrolyses-acids and partial hydrolyses-amides.

Furthermore, compounds of the following structure are prepared by allowing the corresponding ethanolamines to react with an equivalent or slight excess of the acid anhydrides with or without organic bases such as tertiary amines or pyridine. The reactions are conducted in inert solvents

$$Y = \begin{cases} X & (R_6C - )_2O \\ X & ($$

5 such as chlorinated hydrocarbons, or aromatic solvents at  $0-25^{\circ}$ C. Reaction of the anhydride at the hydroxyl group proceeds well provided  $R_2$  and  $R_3$  are groups other than hydrogen and when  $R_2$  is hydrogen,  $R_3$  is a substituent containing a tertiary carbon attached to nitrogen.

Compounds of the following structure which contain alkanoyl or aroyl groups on ethanolamine moiety are readily prepared by using two equivalents or more of the acid anhydrides in the presence of a tertiary asine, such as triethylamine, or pyridine in an inert solvent (CE<sub>2</sub>Cl<sub>2</sub>, CECl<sub>3</sub>, toluene, etc.) at 50 - 100°C.

Additionally, Formula I compounds, wherein R<sub>8</sub> and R<sub>9</sub> are selected from hydrogen and C<sub>3</sub>-C<sub>4</sub> alkenyl, are prepared by alkenylation of 4-amino-3,5-disubstituted phenacyl bromides in dimethylformamide (DMF) in the presence of an acid acceptor, such as triethylamine or sodium carbonate, at 70 - 100°C to afford mono-and dialkenylated products which are separated and converted to I by conventional methods. The following scheme illustrates above-described general method:

**:** :

$$E_{2}N \longrightarrow COCH_{2}Br + CH_{2}-CH-CH_{2}Br \xrightarrow{C_{2}H_{5})_{3}N}$$
(excess)
$$C1$$

and SR<sub>11</sub>, wherein R<sub>6</sub> and R<sub>11</sub> are as hereinabove defined, may be prepared by converting the alcohol (R<sub>4</sub>=OH) with thicoyl chloride under an inert blanket of gas such as nitrogen at a temperature range of from about 0 to 10°C and preferably at 0 to 5°C for a reaction period sufficient to essentially complete the reaction. The thus obtained

- 5 halo compound is isolated by conventional methods and is then reacted with the appropriate alcohol or mercaptan, under an inert blanket of gas, such as nitrogen at a temperature range of from about 0 to 50°C. The formula (I) product thus obtained is then isolated
- 10 by standard laboratory methods and purified, if so desired. The above reaction sequence may be graphically illustrated as follows:

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$$r \xrightarrow{\text{CH}-\text{CH}_2-\text{NR}_2\text{R}_3} \xrightarrow{\text{SOCl}_2} \rightarrow (\text{ECl})_{0,1,2}$$

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$$Y = CH - CH_2 - KR_2R_3$$
  $R_6 OH$   $Y = CH - CH_2 - NR_2R_3$   $OR_6 \cdot (HC1)_{1,2}$ 

5 wherein X, Y, Z,  $R_2$ ,  $R_3$ ,  $R_6$  and  $R_{11}$  are as hereinabove defined.

These displacement reactions may also be performed by using an excess of alkoxide (R<sub>6</sub>0°) or mercaptide (R<sub>11</sub>5°) in an inert solvent such as tetra10 bydrofuran to afford the above ethers and thioethers in a similar manner.

Alternatively, a formula (I) compound wherein R<sub>4</sub> is OR<sub>5</sub> may be prepared by dissolving the corresponding formula (I) compound wherein R<sub>4</sub> is OH in the corresponding 15 R<sub>5</sub>OH alcohol and saturating the thus obtained solution with dry BCl gas. The reaction mixture is then stirred at room temperature for a period of time sufficient to essentially complete the reaction and the product is then isolated by standard laboratory procedures 20 and purified, if so desired. This reaction sequence may be illustrated as follows:

wherein X, Y, X, R2, R3 and R6 are as hereinabove 30 defined.

In the present specification and claims, the term o, o-dimethylphenethyl means a structure having the following configuration:

When orally administered in the feed, generally about 0.01 to 300 grams per ton of feed of the above-identified phenylethane derivative or acid addition salt thereof, is effective for enhancing the growth rate and improving the efficiency of feed utilization by the above-mentioned meat-producing animals.

Since the effective and preferred dietary levels of the active ingredient vary somewhat from species to species in the above-mentioned animals, said levels for each animal species are listed in Table I below on a gram per ton of feed basis:

#### TABLE I

	Compound	Effective Feed Level g/Ton	Preferred Level g/Ton	Animal
20	Pormula (I)	0.1-200	1-100	Sheep, Goats
		0.01-50	0.1-10	Chickens, Rabbits
		0.01-50	0.1-10	Turkeys
25		0.1-300	1-100	Cattle & Swine

Animal feed compositions which will provide the desired growth promotion and feed efficiency in the abovementioned animals can be prepared by admixing the phenylethane derivative or acid addition salt thereof, or an animal feed supplement containing said compound, with a sufficient quantity of an appropriate animal feed to provide the desired level of active compound in said feed.

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Animal feed supplements can be prepared by admixing about 10% to 75% by weight of the phenylethane derivative of acid addition salt thereof, with about 90% to 25% by weight of a suitable carrier or diluent. Carriers suitable for use to make up the feed supplement compositions include the following: alfalfa meal, soybean meal, cotton-seed oil meal, linseed oil meal sodium chloride, cornmeal, can molasses, urea, bone meal, corncob meal and the like. The carrier promotes a uniform distribution of the active ingredient in the finished feed into which the supplement is blended. It thus performs an important function by ensuring proper distribution of the active ingredient throughout the feed.

If the supplement is used as a top dressing for feed, it likewise belps to ensure uniformity of distribution of the active material across the top of the dressed feed.

Por parenteral administration, the phenylethane derivative may be prepared in the form of a paste or pellet and administered as an implant, usually under the skin of the head or ear of the animal in which enhanced growth rate and/or improved efficiency of feed utilization is sought.

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In practice, parenteral administration generally involves injection of a sufficient amount of the above-said phenylethane derivative to provide the animal with from 0.001 to 50 mg/kg of body weight of the active ingredient. The preferred dosage level for cattle is the range of from 0.001 to 25 mg/kg of body weight of the active phenylethane derivative. The preferred dose level of said phenylethane derivative for poultry is about 0.001 to 35 mg/kg of animal body weight and the preferred dose level of said phenylethane derivative for sheep and goats is 0.001 to 40 mg/kg of animal body weight. The preferred dose level for rabbits is 0.001 to 35 mg/kg of animal body weight.

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Paste formulations can be prepared by dispersing the active phenylethane derivative in a pharmaceutically acceptable oil such as peanut oil, sesame oil, corn oil or the like.

Pellets containing an effective level of
the phenylethane derivative can be prepared by admixing
the above-said active ingredient with a diluent such
as carbowax, biodegradable polymers, carnauba wax,
or the like. A lubricant, such as magnesium stearate
or calcium stearate may be added to improve the pelleting
process if desired.

It is, of course, recognized that more than one pellet may be administered to an animal to achieve the desired dose level which will provide the increased growth rate and/or improve efficiency of feed utilization by said animal. Moreover, it has been found that additional implants may also be introducted periodically during the treatment period in order to maintain the proper drug release rate in the animal's body.

In addition to enhanced growth promotion

25 and improved efficiency of feed utilization by meatproducing animals, the compounds of the present invention
have the added advantage that, at selected levels
of administration, they increase the deposition of
lean meat (i.e., muscle or protein) in said animals

30 and improve the carcass quality thereof by increasing
the ratio of lean meat to fat in the animals receiving
them. This biological response has substantial advantage
to poultrymen, cattlemen, and swine, sheep and goat
producers since administration of said compounds at

35 selected levels yields leaner animals which command
premium prices from the meat industry.

These and other advantages of the present invention will become apparent from the examples set forth below. Such examples are provided only by way of exemplification and are not intended to be expressions of limitations on the invention.

#### EXAMPLE 1

CFI female mice from Carworth Farms are received when they are six weeks old. They are housed ten to a cage in air-conditioned rooms (72°F to 76°F) with automatically controlled lights, 14 hours on and 10 hours off. The basal diet used in these studies is Purina Laboratory Chow (see description below), which is supplied ad libitum. Water is allowed ad libitum.

Thirteen days after arrival, the mice are weighed in groups of ten and assigned at random to the different treatments. The concentration of the different compounds in the diet is indicated in the following tables. Twelve days later the mice are weighed again, and the experiment terminated. Test data are provided in Table II below wherein data are reported as percentage gain over controls. Different control animals are used for each test. The following is description of the diet to which the growth-promoting compounds were added.

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#### DIET

# Guaranteed Analysis

	Crude protein not less than	23.0%
	Crude fat not less than-	4.5%
35	Crude fiber not more than	6.0%
<b>33</b>	Ash not more than	9.0%

Ingredients

Meat and bone meal, dried skimmed milk, wheat germ meal, fish meal, animal liver meal, dried beet pulp, ground extruded corn, ground oat groats, soybean meal, dehydrated alfalfa meal, cane molasses, animal fat preserved with BHA, vitamin B<sub>12</sub> supplement, calcium pantothenate, choline chloride, folic acid, riboflavin supplement, brewer's dried yeast, thiamin, niacin, vitamin A supplement, D-activated plant sterol, vitamin E supplement, calcium carbonate, dicalcium phosphate, iodized salt, ferric ammonium citrate, iron oxide, manganous oxide, cobalt carbonate, copper oxide, zinc oxide.

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TABLE II

Evaluation of Tent Compounds as Animal Growth Promoters

Compound	Dosage (rpm)	(grems)	I Cain Over Controls
4'-[2-(tert-butylamino)-1-hydroxyethyl]-2'-chloro-	200	16.6	+107.9
4-Autoc-c-[(tert-butylasino)methyl]-3,5-dilodobenzyl	200	21.1	+27.1
4-Anino-M-tert-butyl-3,5-dichlorophenethylamine hydrochloride	20	12.3	7.9
a-(Asinosethyl)-s-chlorobenzyl alcohol hydrochloride	200	15.8	+4.6
\$4-Amino-u-[(tert-butylamino)methyl]-3,5-dilodobenzyl	200 100	21.1 20.0	+27.1

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TABLE II (continued)
Evaluation of Test Compounds as Animal Growth Promoters

	Compound	Dosage (ppm)	Gain (grams)	& Gain Over Controls
	<pre>a-{(Tert-butylamino)methyl]-3,5-dichloro -4-dimethylaminobenzyl alcohol</pre>	200 50	16.0 21.9	+36.9
	4-Amino-3,5-dichloro-a-{[(3-phenyl-propyl)amino]methyl}benzyl alcohol	200 50	16.9 18.9	+ 5.6
	<pre>a-[(Tert-butylamino)methyl]-3,5-dichloro -4-methylaminobenzyl alcohol</pre>	200 50	19.4 24.4	+21.3 +52.5
	4-Amino-M-tert-butyl-3,5-dichloro-8- isopropoxyphenethylamine	200	14.8 20.9	- 7.5 +30.6
	4-Amino-M-tert-butyl-3,5-dichloro-8- ethoxyphenethylamine hydrochloride	200 50	15.9 22.8	+30.3 +86.9
$A \setminus A$	Methyl-p-{3-[(4-amino-3,5-dichloro hydroxyphenethyl)aminolpropyl benzoate	200 50	24.3	+22.6 - 4.1

TABLE II (continued)
Evaluation of Test Compounds as Animal Growth Promoters

Compound	Dosage (Ppm)	Gain (grams)	& Gain Over Controls
Methyl-4-[2-(tert-butylamino)-1-hydroxy- ethyl]-2,6-dichlorocarbanilate	20	27.9	+40.8
4[2-(Tert-butylamino)-1-hydroxyethyl] -2.,6dichloroacetanilide hydrochloride	200	21.8	+37.1
5-[2-( <u>Tert</u> -butylamino)-1-hydroxyethyl] -3-chloroanthranilonitrile	200	27.3	+90.9
4-Amino-g-(benzyloxy)-M- <u>tert</u> -butyl-3,5- dichlorophenethylamine hydrochloride	200	22.6	+58.0 +56.6
q-[(Tert-butylamino)methy1]-3,5-dichloro-4-fsopropylaminobenzyl alcohol	200 50 12 3	24.6 24.3 27.3	+72.0 +69.9 +95.8 +90.8

Evaluation of Test Compounds as Animal Growth Promoters

Compound 5-[2-(Tert-butylamino)-1-hydroxyethyl)- anthranilonitrile	Dosage (ppm) 200 50	Gain (grams) 29.6 29.9	# Grin Over Controls +79.4 +81.2
Methyl-5-[2-( <u>tert</u> -butylamino)-1-hydroxy- ethyl]-3-chloroanthranilate hydrochloride	200 50	24.4	+47.9 +21.8
4'-[2-Tert-butylamino)-1-hydroxyethyl] -2',6'-dichlorovaleranilide	200 50	26.1	+58.2
Benzyl-4-[2-(tert-butylamino)-1-hydroxy- ethyl]-2,6-dichlorocarbanilate	20	25.1	+52.1
4-Amino-W-tert-butylamino-3,5-dichloro -8-(methylthio)phenethylamine hydrochloride	200 50	25.4	+55.8
M-Tert-butyl-3,5-dichloro-8-methoxy- phenyethylamine hydrochloride ;;	200	21.5 25.8	+50.3

TANK II (continued)
Evaluation of Test Compounds as Animal Growth Promoters

Post recently C	Dosage (nom)	Oaln (grans)	X dain Over Controls
3-Bromo-5-[2-(tert-butylamino)-1-hydroxyethyl]- anthranilonitrile	200	16.1 24.2	+50.5
4-Amino-a-[(tert-butylamino)methyl]-3-methyl- benzyl alcohol	100	20.8	÷94.5
4-(Butylamino)-a-[(tert-butylamino)methyl]-3,5- dichloroberzyl alcohol	200	19.3 19.4	+80.4
2-Amtro-3-bromo-5-[2-(tert-butylamino)-1-hydroxyethyl]benzamide	200 50	17.4 19.8	+62.6
4-Andro-a-[(tert-butylandro)methyl]-3,5-dichloro-benzyl alcohol acetate (ester)	200 50	14.6 19.1	+36.4 +78.5

TABLE II (continued)

Evaluation of Test Compounds as Animal Growth Promoters	nds as Animal	Growth Promoters	
Compound	Dosage (pm)	(grans)	
3-Bromo-5-[2-tert-butylamino)-1-hydroxyethyl]-	200	18.2	+70.1
anthranilic acid		13.6	+27.1
N-tert-butyl-3,5-dichloro-6-methoxy-4-methyl-sminophenethylsmine hydrochloride	200	18.0	+68.2
	50	23.1	+115.9
a-[(tert-butylamino)methyl]-3,5-dichloro-4-(hexylamino)benzyl alcohol	200	19.6	+83.2
	50	20.7	+93.5
4-Amino-a-[(tert-butylemino)methyl]-3,5-dichloro-benzyl alcohol acetate (ester), acetate	200	14.4	+34.6
	50	18.7	+74.8
4-Benzylamino-a-[(tert-butylamino)methy1]-3,5-	200	15.7 16.4	+46.7 +53.3

TARE II (continued)

Evaluation of Test Compounts as Animal Growth Promoters	rds as Animal	Orowth Promoters	
Compound	Dosage (ppm)	nain (grams)	
6-(allyloxy)-4-amino-N-tert-butyl-3,5-dichloro- chenethylamine	200 50	21.5 19.6	+100.9 +83.2
4:-[2-(tert-butylemino)-1-hydroxyethyl]-2',6'-	200	18.3 13.9	+71.0 +29.9
4-(allylamino)-q-[(tert-butylamino)methyl]-3,5	200 50	20.2 21.9	+88.8
4[3-(tert-butylemino)-1-hydroxyethyl]-2',6'-	200	25.8 16.2	+141.1 +51.4
N-(4-amino-3,5-dichloro-6-hydroxyphenethy1)-N-	200	18.7 15.0	+74.8 +40.2
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TABLE II (continued)
Evaluation of Test Compounds as Animal Growth Promoters

Compound	Dosage (pcm)	Oain (grams)	& Gain Over Controls
<pre>a=[(tert_Butylamino)methyl]-3,5-dichloro-4- cyclohexylaminobenzyl alcohol</pre>	100	23.0	+115.0
<pre>a-[(tert-Butylamdro)methyl]-4-amdro-3-chloro-5- methylbenzyl alcohol, hydrochloride</pre>	200 50	16.5 19.7	+54.2 +84.1

#### EXAMPLE 2

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Antilipogenic Evaluation of Test Compounds - Mouse Study

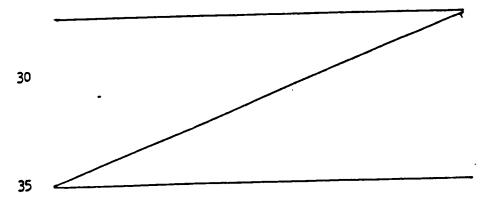
CFI female mice, 55 days old, are weighed in

groups of 10 and allotted to cages to minimize weight

variation among cages. Treatments are randomly assigned
to cages.

Each of the treatments are tested in 3 replicates, i.e., in 3 cages of 10 mice each. There are 10 cages of 10 control mice each. Drugs are mixed in the diet at the dosage level indicated. Feed and water are offered ad libitum for 12-day test period. Feed spilled is collected during the test period. At the end of the test period, the collected feed is weighed and the mean feed comsumption per cage of ten mice is determined for each treatment. The mice are weighed as a group of 10 and the weight gain determined. The mice are sacrificed by cervical dislocation. The right uterine fat pad of each mouse is removed. The fat pads for each cage of 10 mice are weighed as a unit.

Data obtained are reported in Table III. Data are reported as percent reduction in fat pad weight. Reduction in fat pad weights of animals is generally indicative of reduction of total body fat of the treated animals.



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	EVALLIATION OF
	ANTILIPOGENIC

COMPOUND	DOSAGE (PFM)	A REDUCTION IN PAT
a-[(lert-butylamino)metryl]-3,5-dichioro-4-dimetrylamino benzyl alcohol	200	-14.8
4-Amino-3,5-dichloro-a-([(3-phenyl-propyl)amino]methyl) benzyl alcohol	200	-41.1 -36.2
4-Amino-3,5-dichloro-a([(a,a-dimethylphenethyl)amino] rethyl)benzyl alco ol hydrochloride	200	-13.9
<pre>a-[(Tert-butylamino)methyl]-3,5-dichloro-4-methylamino- benzyl alcohol</pre>	200 50	-51.0 -41.9
4-Amino-N-tert-butyl-3,5-dichloro-8-18cproxyphenethylamine	200 50	-57.0 -17.0
4-Andro-N-tert-buty1-3,5-dichloro-B-ethoxyphenethylamine hydrochloride	200	-33.7

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ANTILIPONENTC EVALUATION OF TEST CONFOUNDS - MOUSE STUDY DOSAME

& REDUCTION IN PAT

	•	S MONTH SIS CONTROL OF
COMPOUND  Methyl-4-(3-[(4-amino-3,5-dichloro-8-hydroxyphencthyl)  amdro]propyl)benzoate	200 50	-27.7 -14.6
Methyl-4-[2-(tert-butylamino)-1-hydroxyethyl]-2,6- dichlorocarbonilate	50	-23.5
4 <sup>1</sup> -[2-( <u>Tert</u> -butylamdro)-1-hydroxyethyl]-2,6-dichloro- acetanilide hydrochloride	200	<i>-21.</i> 1 - 8.8
5-[2-Tert-butylamino-1-hydroxyethyl]-3-chloroanthranilonitrile	200 50	-45.9 -10.4
4-Amino-8-(benzyloxy)-N-tert-butyl-3,5-dichloro-phenethylamine hydrochloride	200	-24.2 -18.4
a-[(Tert-butylamino)methyl]-3,5-dichloro-4-1sopropylaminohenzylalcohol	200 50 12 3	-52.5 -22.6 - 6.3 -25.5

TANK III (Continued)

ANTILIPODENIC EVALUATION OF TEST COMPOUNDS - MOUSE STUDY

	DOSAGE	& REDUCTION IN PAT
CONDAMOS .	(MAA)	PAD WEIGHT VS CONTROLS
4 <sup>1</sup> -[2-(Tert-butylamino)-1-hydroxyethyl]-2 <sup>1</sup> ,6 <sup>1</sup> -	200	-33.2
dichlor-waleranilide	. 50	-16.1
Berryl-4-[2-( <u>tert</u> -butylamino)-1-hydroxyethyl]-		
2,6-dichlorocarbanilate	20	-19.6
Methyl-5-[2-(tert-butylandro)-1-hydroxyethyl]-	200	- 5.9
3-chloroanthranilate hydrochloride	50	- 5.8
5-[2-(Tert-butylamino)-1-hydroxyethyl]antimanilo-	200	-41.5
nitrile	50	-10.3
4-[Amino-N-tert-butyl-3,5-dichloro-8-(methylthio)	200	-28.9
phenethylamine hydrochloride	50	-16.2
N-tert-butyl-3,5-dichloro-g-methoxyphenethylamine	200	-22.5
hydrochloride	50	-10.4

### Example 3

N-tert-butyl-3,5-dichloro-g-methoxy-4-methylaminophenethylamine hydrochloride

A 7 g sample of o-[(tert-butylamino)methyl]-3,5-dichloro-4-methylaminobenzyl alcohol is added
to 70 ml of thionyl chloride under H<sub>2</sub> atmosphere and
the mixture is stirred for two hours. Excess thionyl
chloride is removed in vacuo, and the glassy residue
is dissolved in 50 ml of methanol. The solution
is stirred for 1.5 hours and evaporated to dryness.
The residue is dissolved in 100 ml of H<sub>2</sub>O and extracted
with 2 x 50 ml of CH<sub>2</sub>Cl<sub>2</sub>. The aqueous layer is neutralized with solid HaHCO<sub>3</sub> and extracted with CH<sub>2</sub>CL<sub>2</sub>.
The extract is dried (MgSO<sub>4</sub>) and evaporated to dryness
in vacuo to give 4.1 g of semi-solid, which after
trituration with ethyl ether affords 1.07 g of the
title compound, mp 220 - 221°C. Similarly, the
following ethers are prepared:

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5	<u>Alcohol</u>	<u>R</u>
	ethanol	C <sub>2</sub> H <sub>5</sub>
	1-propanol	1-C <sub>3</sub> E <sub>7</sub>
	2-propanol	2-C <sub>3</sub> B <sub>7</sub>
	1-butanol :	1-CAE
10	2-butanol	2-C4E9
	1-hexanol	n-c6H13
	benzyl alcohol	benzyl
	allyl alcohol	allyl
	4-methoxybenzyl alcohol	4-methoxybenzyl
15	4-chlorobenzyl alcohol	4-chlorobenzyl
	4-nitrobenzyl alcohol	4-nitrobenzyl
	4-methylbenzyl alcohol	4-methylbenzyl
	3,4-dimethylbenzyl alcohol	3,4-dimethylbenzyl
20	3,4-dimethoxybenzyl alcohol	3,4-dimethoxybenzyl
	3,4-dichlorobenzyl alcohol	3,4-dichlorobenzyl
	2-chlorobenzyl alcohol	2-chlorobenzyl
	2-methylbenzyl alcohol	2-methylbenzyl
25	Surmala h	

# Example 4

In the manner described in Example 3, the following ethers are prepared by substituting the corresponding alcohols for methanol.

5	<u>.</u>	<b>≅p<sup>©</sup>C</b>
	benzyl	190-193
	allyl	57- 59
10		
	4-methoxybenzyl	•
	4-chlorobenzyl	
	4-nitrobenzyl	
	4-methylbenzyl	
15	3,4-dimethylbensyl	
	3,4-dimethoxybenzyl	
	3,4-dichlorobenzyl	
	phenyl	oil
	4-chlorophenyl	
20	4-methoxyphenyl	·
	4-methylphenyl	•
	2-chlorophenyl	,
	4-nitrophenyl	•
	Example	5
25	H-tert-Butyl-3-chloro-5-cyano-	
	amine hydrochloride	
	In the manner descri	bed in Example 3,
	c-[(tert-butylamino)methyl]-4-	anino-3-chloro-3-cyano-
30	benryl alcobol is converted in	to the title compound;
	and, similarly, the following	are also prepared:
	Ar-CH-CH <sub>2</sub> -NH-R-HC1	
	OCH-	

5	<u> </u>	R	
	4-amino-3,5-dicyanophenyl	<u>t</u> -butyl	••
	4-amino-3-chloro-5-trifluoro- methylphenyl	t-butyl	
٠	4-amino-3-chloro-5-trifluoro- methylphenyl	<u>i</u> -propyl	
10	4-acetamido-3,5-dichlorophenyl	t-buty1	
	4-acetamidophenyl	t-butyl	
	4-amino-3-chloro-5-H <sub>2</sub> N-CO- phenyl	<u>t</u> -butyl	
3.6	4-amino-3-chloro-5-HO-CO- phenyl	t-butyl	
15	4-amino-3-chloro-5-methyl- phenyl	<u>t</u> -butyl	٦,
	4-amino-3-chloro-5-methoxy- phenyl	<u>t</u> -butyl	•
	4-amino-3-chloro-5-nitro- phenyl	<u>t</u> -butyl	
20	4-amino-3-chloro-5-CH <sub>3</sub> O-CO- phenyl	e-butyl	93
	4-amino-3-chloro-5-dimethyl- aminomethylphenyl	<u>t</u> -butyl	
	4-amino-3-cyano-phenyl	t-butyl	
25	Press 6		

Example . 5
5-(4-amino-3,5-dichlorophenyl)-3-tert-butyl-2-oxazolidinone

In 10 ml of CH2CL2, 0.5 g of 4-amino- e[(tert-butylamino)methyl]-3,5-dichlorobenzyl alcohol
30 is stirred with 1 ml of Et3H at -5°C and 2 ml of
12.5% COCl2 in benzene/5 ml of CH2CL2 is added over
15 minutes. The resulting suspension is stirred
20 minutes at 1°C and allowed to warm to room temperature
with stirring for 1.5 hours. The mixture is evaporated
35 to dryness, and the residue is chromatographed on
silica gel with 1:1 hexane/CH2CL2 to afford 0.1 g of

5 oil which crystallizes to give the title compound, mp 97 - 103°C.

In the same manner, q-[(allylamino)methyl]
-4-amino-3,5-dichlorobenzyl alcohol is allowed to
react with phosgene to afford 5-(4-amino-3,5-dichlorophenyl)-3-allyl-Z-oxazolidinone.

Likewise, the following compounds are prepared by this manner:

20	<u>Ar</u>	R <sub>3</sub>
	3,5-dichlorophenyl	<u>t</u> -butyl
	3,5-dichlorophenyl	<u>i</u> -propyl
	4-acetamidophenyl	<u>t</u> -butyl
	4-amino-3-chloro-5-cyanophenyl	<u>t</u> -butyl
25	4-amino-3-chloro-5-trifluoro- methylphenyl	t-butyl
	3-chloro-4-acetamidophenyl	t-butyl
	3,5-dichloro-4-methylamino- phenyl	<u>t</u> -butyl
30	3,5-dichloro-4-ethylamino- phenyl	<u>t</u> -butyl
	3,5-dichloro-4- <u>i</u> -propyl- aminophenyl	<u>t</u> -butyl
35	3,5-dichloro-4-acetamido- phenyl	t-butyl
	3,5-dichloro-4-methoxy- carbonylaminophenyl	<u>t</u> -butyl
	3,5-dichloro-4-benzyloxy- carbonylaminophenyl	<u>t</u> -butyl

5	<u>Ar</u>	<b>2</b> 3
	3,5-dichloro-4-methyl- carbamoylaminophenyl	<u>t</u> -butyl
	4-amino-3-chloro-5- methylphenyl	<u>t</u> -butyl
3.0	4-amino-3-cyanophenyl	t-butyl
10	4-amino-3-trifluoromethyl- phenyl	t-butyl
	4-amino-3-chloro-5-NH <sub>2</sub> CO- phenyl	<u>t</u> -butyl
18	4-amino-3-chloro-5-HOOC- phenyl	t-butyl
15	4-amino-3-chloro-5- CH <sub>3</sub> OOC-phenyl	<u>t</u> -butyl
	4-amino-3-chloro-5- (CH <sub>3</sub> ) <sub>2</sub> NCH <sub>2</sub> -phenyl	t-butyl
20	4-amino-3,5-dicyanophenyl	t-butyl

# Example 7

4-Amino- a-[(tert-butylamino)methyl]-3,5-dichlorobenzyl alcohol acetate

Dutylamino)methyl]-3,5-dichlorobenzyl alcohol in 35 ml of CH2Cl2 at 10 - 15°C is stirred, and 0.37 g of Ac2O and 0.5 ml of Et3N are added dropwise. The reaction mixture is then allowed to warm to room temperature, and the reaction is followed by thin-layer chromatography to completion. The mixture is evaporated to dryness in vacuo, and the yellow viscous liquid (1.5 g) is stirred with 50 ml of ethyl

This material is shown by nuclear magnetic resonance spectroscopy and by neutralization with alkali to be the acetic acid salt. On treating 100 mg of this salt in 30 ml of CH<sub>2</sub>Cl<sub>2</sub> with 30 ml of 10% aqueous 10 MaOH, the salt is neutralized. The CH<sub>2</sub>Cl<sub>2</sub> solution is dried (MgSO<sub>4</sub>) and evaporated to dryness in vacuo to afford the viscous title compound. Analysis:

Calcd for C<sub>14</sub>E<sub>20</sub>O<sub>2</sub>N<sub>2</sub>Cl<sub>2</sub>: C, 52.67; E, 6.32; N, 8.78; Found: C, 52.38; E, 6.51; N, 8.88.

In the same manner, propionic anhydride, butyric anhydride, pivalic anhydride, and benzoic anhydride are allowed to react with  $4-amino-a-[(tert-butylamino)methyl]-3,5-dichlorobenzyl alcohol (<math>\underline{\lambda}$ ) and  $a-[(tert-butylamino)methyl]-3,5-dichloro-4-methylamino-benzyl alcohol (<math>\underline{B}$ ) respectively, to afford the propionate, butyrate, pivalate and benzoates of  $\underline{\lambda}$  and  $\underline{B}$ .

# Example 8

The following esters are prepared by the sethod of Example 7 by using the appropriate acid anhydride.

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<b>5</b> .	Rg	R <sub>9</sub>	<u>R</u> 6
	E	CE <sub>3</sub>	CE <sub>3</sub>
	B	C <sub>2</sub> H <sub>5</sub>	CH3
10	H	n-C <sub>3</sub> H <sub>7</sub>	CH <sup>3</sup>
	E	2-C3E7	CH3
	<b>E</b> .	benzyl	CE <sub>3</sub>
	<b>E</b> .	allyl	CH <sup>3</sup>
15 ,	CE <sub>3</sub>	CH <sub>3</sub>	CH <sup>3</sup>
	E	CH <sub>3</sub>	C2E5
	E	CH <sub>3</sub> 0-CO-	CH <sub>3</sub>
	E	CE3NH-CO	CE <sup>3</sup>
20	<b>H</b> .	CH <sub>3</sub>	n-C <sub>4</sub> H <sub>9</sub>
•	C2E5	C2H5	CH <sup>3</sup>
	n-C <sub>4</sub> H <sub>9</sub>	n-C <sub>4</sub> H <sub>9</sub>	CE <sub>3</sub>

Ar-CE———CE<sub>2</sub>——NE—C (CE<sub>3</sub>) 3

5	<u>Ar</u>	<u>R<sub>6</sub></u>
	3,5-dichlorophenyl	2-C <sub>3</sub> H <sub>7</sub>
	4-amino-3-chloro-5-cyanophenyl	CE <sub>3</sub>
10	4-amino-3-chloro-5-trifluoro- methylphenyl	CH3
`10	4-amino-3-chloro-5-H2NCO-phenyl	CH <sub>3</sub>
	4-amino-3-chloro-5-HOOC-phenyl	CE3
	4-amino-3-chloro-5-methylphenyl	CE3
15	4-amino-3-bromo-5-cyanophenyl	CE <sub>3</sub>
	4-amino-3-chloro-5-CE <sub>3</sub> OCO- phenyl	ся3
	4-amino-3-chloro-5-(CH <sub>3</sub> ) <sub>2</sub> NCH <sub>2</sub> -phenyl	CE3
20	4-amino-3,5-dicyanophenyl	CE3
	4-amino-3-cyanophenyl Example 9	t-C4E9

# H-(4-ami 10-3,5-dichloro-β-hydroxyphenethyl)-N-tert

# 25 -butylacetamide acetate

A mixture containing 2.5 g of 4-amino-a-[(tert-butyl-amino)methyl]-3,5-dichlorobenzyl alcohol, 25 ml of pyridine and 10 ml of acetic anhydride is stirred for three bours and evaporated to dryness in vacuo with heating up to 70°C. The residue is treated with ice, 100 ml of CH<sub>2</sub>Cl<sub>2</sub> and 50 ml of 10% NaOH solution.

The CH<sub>2</sub>Cl<sub>2</sub> phase is separated, and the aqueous portion is further extracted with CH<sub>2</sub>CL<sub>2</sub> (2 x 50 ml). The combined CH<sub>2</sub>CL<sub>2</sub> solutions are dried (Na<sub>2</sub>SO<sub>4</sub>) and evaporated to dryness to afford a solid after scratching. The solid is washed with hexane and collected to afford 2.61 g of the title compound, mp 126 - 136°C.

Similarly, by substituting the appropriate acid anhydrides, the following compounds are prepared.

15	R <sub>B</sub> R <sub>9</sub> N—	<del>_</del> /	N—C (CH <sub>3</sub> ) 3
20	Rg	Rg	R <sub>6</sub>
	<b>E</b>	CH3	CH3
	<b>B</b>	C2E5	CE <sub>3</sub>
25	<b>B</b> .	2-C <sub>3</sub> H <sub>7</sub>	CE <sub>3</sub>
	E	n-C <sub>4</sub> H <sub>9</sub>	CE <sub>3</sub>
	CE <sub>3</sub>	CE <sub>3</sub>	CE <sub>3</sub>
	E	CE30-CO	CE <sub>3</sub>
30	Ħ	CE3NH-CO	CE <sub>3</sub>
	Ħ	CE <sub>3</sub> CO	CE3
	E	CE <sub>3</sub>	C <sub>2</sub> H <sub>5</sub>
	C,Es	C,Es	n-CAH

5	Ar-CE-CE2	_HC(CE <sub>3</sub> ) <sub>3</sub>
	0—00R6	cor <sub>6</sub>

	<u> </u>	R <sub>6</sub>
10	4-amino-3,5-dicyanophenyl	C2H5
	4-amino-3-chloro-t-dimethyl- amino methylphenyl	CE3
	4-amino-3-chloro-5-CH300C-phenyl	C <sub>2</sub> H <sub>5</sub>
15	4-amino-3-chloro-5-methylphenyl	CH <sub>3</sub>
	3,5-dichlorophenyl	CE3
	4-amino-3-chloro-5-cyanophenyl	CE <sub>3</sub>
	4-amino-3-chloro-5-trifluoro- methylphenyl	CH <sub>3</sub>
20	4-amino-3-chloro-5-H2NCO-phenyl	CH3

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# Example 10

# 25 4-Acetamido-a-[(tert-butylamino)methyl]-3,5-dichlorobenzyl alcohol acetate

In 15 ml of CH<sub>2</sub>CL<sub>2</sub>, 1.57 g of 4-acetamido

-\$-[(text-butylamino)methyl]-3,5-dichlorobenzyl alcohol
is suspended and stirred while 1.2 g of triethylamine
in 30 ml of 30 ml of CH<sub>2</sub>Cl<sub>2</sub> is added, followed by
0.7 g of acetic anhydride in 15 ml of CH<sub>2</sub>CL<sub>2</sub>. The
mixture is stirred for 20 hours and then is washed
with 100 ml of 10% MaOH solution. The organic phase
is separated, dried (Ma<sub>2</sub>SO<sub>4</sub>) and evaporated to dryness
in vacuo. The residue is dissolved in 30 ml of ethanol
and a trace of H<sub>2</sub>O is added, followed by 10% HCl
to acidify. The mixture is evaporated to dryness
in vacuo and the residue is crystallized from acetone/
became (30 ml/5 ml). This affords 1.35 g, mp. 254 257°C dec., of the title compound.

Similarly, by replacing acetic anhydride with propionic anhydride, butyric anhydride, pivalic anhydride, and benzoic anhydride, the corresponding propionate, butyrate, pivalate, and benzoate esters are prepared.

## Example 11

a-[(tert-Butylamino)methyl]-m-hydroxybenzyl alcohol
acetate

In the manner described in Example 10 m-(bensyloxy)-m-[(tert-butylamino)methyl]bensyl alcohol is converted to m-(bensyloxy)-m-[(tert-butylamino)methyl]bensyl alcohol acetate. This material is then debensylated to give m-[(tert-butylamino)methyl]-m-hydroxybensyl alcohol acetate.

#### Example 12

5-(p-Aminophenyl)-3-tert-butyl-2-oxazolidinone

In 270 ml of CH<sub>2</sub>Cl<sub>2</sub>, 12.97 g of a-[(tert-butylamino)methyl]-p-nitrobenzyl alcohol is dissolved. The solution is cooled to -5°C and 54 ml of 12.5% phosgene in benzene is added slowly. After the addition is completed, the mixture is stirred for 3.5 bours and poured on ice. The organic phase is separated, and the aqueous layer is extracted with CH<sub>2</sub>Cl<sub>2</sub> (2 x 100 ml). The combined organic layers are washed with saturated MaHCO<sub>3</sub> solution (2 x 250 ml), 100 ml of H<sub>2</sub>O and dried over MgSO<sub>4</sub>. The solution is evaporated to dryness to give 16.3 g, which is recrystallized from MeOH twice to afford 12.58 g of 3-tert-butyl-5-(p-nitrophenyl)-2-oxasolidinone, mp 123 - 125°C. This product (10 g ) is dissolved in 200 ml of MeOH and bydrogenated

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5 over 6 g of Raney nicke at 51 p.s.i.g at 40°C to give, after filtration and evaporation, 8.21 g of 5-(paminophenyl)-3-tert-butyl-2-oxazolidinone, mp 125 - 129°C.

# Example 13

a-[(tert-butylamino)-methyl]3,5-dichloro-4-dimethylaminobenzyl alcohol

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A mixture containing 50 g of p-fluoroacetophenone and 150 ml of 40% aqueous dimethylamine is warmed in a pressure bottle at 90 - 100°C. After two hours, a pale yellow oil is formed. The mixture is cooled, and the oil solidifies. The solid is collected and washed well with H20 to give 54.93 of p-dimethylaminoacetophenone, mp 101 - 103°C, after heptane recrystallization. A 72 g sample of this acetophenone is heated with 129 g of N-chlorosuccinimide in 700 ml of toluene to reflux temperature and maintained at this temperature for 35 minutes. The mixture is cooled and filtered. The filter cake is washed with 200 ml of toluene, and the filtrate and wash solution are evaporated to dryness in vacuo to afford 66 g of oil. This oil is chromatographed on  $SiO_{2}=$ with 40% hexane/CE2Cl2 to give 38.9 g of 3.5-dichloro-4-dimethylaminoacetophenone as a yellow oil. A 5.22 g sample of this oil is added portionwise to 2.75 g of SeO2 in 20 ml of dioxane and 0.7 ml of H20 at 30 55 - 60°C. This mixture is heated at reflux temperature for 4.5 hours, cooled and filtered through siliceous earth. The filter cake is washed with 20 ml of dioxane. The dioxane solutions are cooled to 15°C and 2.77 g of t-butylamine is added dropwise to afford a tan precipitate. After stirring 15 minutes at room temperature, the mixture is diluted with 200 ml of ethanol, cooled to 5°C and 7 g of HaBH4 is added portionwise. After 15 hours, the mixture is treated with 300 - 400 g of ice and 200 ml of H20° at below 10°C. The mixture is stirred to dissolve all solids and extracted with 300 ml of CH2Cl2. The CH2Cl2 layer is washed with 100 ml of H20, dried (MgSO4) and evaporated to dryness in vacuo to give 5.6 g of orange oil. This oil is dissolved in ethyl ether, decolorized with activated carbon and concentrated to 15 ml. On cooling, crystals are obtained. The title product is collected as white crystals, mp 96 - 99°C.

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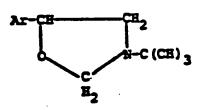
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### EXAMPLE 14

5-(4-amino-3,5-dibromophenyl)-3-tert-butyloxezolidine

A mixture containing 2 g of 4-amino-3,5dibromo-e-[(tert-butylamino)methyl]benzyl alcohol and 5 ml of 37% formalin solution in 20 ml of toluene 10 containing a few crystals of p-toluene sulfonic acid is heated at reflux to azeotrope water. After three hours, the mixture is cooled, diluted to 75 ml with CH2Cl2 and washed with ]0% aqueous NaOH solution (2x20 ml). The aqueous portion is further extracted 15 with 10 ml of CE2Cl2 and the combined organic extracts are dried (MgSO4) and evaporated to dryness in vacuo to afford 1.6 g of clear brown oil. A chemical ionization mass spectrographic analysis gives a Mass + H of 377, which is correct for the title compound. The nuclear 20 magnetic resonance proton spectrum reveals a singlet at 44.53 in CDCl3 indicative of the O-CE2-N group in the title compound.

In the same manner, the following oxazolidines are prepared by substituting the corresponding arylethanolamines for 4-amino-3,5-dibromo-a-[tert-butylamino)methyl]benzyl alcohol.



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4-amino-3,5-dichlorophenyl

4-methylamino-3,5-dichlorophenyl

4-amino-3-chloro-5-cyanophenyl

4-amino-3-chloro-5-trifluromethylphenyl

10 4-amino-3-chloro-5-methylphenyl

4-amino-3-bromo-5-NH2-CO-phenyl

4-amino-3-bromo-5-HOOC-phenyl

4-acetamido-3,5-dichlorophenyl

3,5-dichloro-4-methoxycarbonylaminophenyl

15 3,5-dichloro-4-methylcarbamoylaminophenyl

4-amino-3-cyanophenyl

4-amiro-3-trifluromethylphenyl

4-amino-3,5-dicyanophenyl

# EXAMPLE 15

20 4-Benzylamino-a-[tert-butylamino)methyl]-3,5-dichloro-benzyl alcohol

In the manner described in Example 13 the title compound is prepared to give mp 86-89°C.

#### EXAMPLE 16

25 4'-[2-(tert-butylamino)-1-hydroxyethyl]-2',6'-dichlorobenzanilide

A mixture containing 2.04 g of 4-amino-3,5-dichloroacetophenone and 0.25 ml of triethylamine in 10 ml of benzoyl chloride is stirred and heated at 130-135° for two hours. The mixture is cooled, filtered and the product is washed with ether. This amide is further oxidised with SeO<sub>2</sub> in the manner described in Example 13 to eventually afford the title compound, mp 177-182°C.

# EXAMPLE 17

e-[tert-butylamino)methyl]-3,5-dichloro-4-methylaminobenzyl alcohol

p-Methylaminoacetophenone is prepared and chlorinated by method described in Example 29 to give 3,5-dichloro-4-methylaminoacetophenone. This ketone (18 g) in 200 ml of CHCl<sub>3</sub> is stirred and 4.65 ml of Br<sub>2</sub> in 50 ml of CHCl<sub>3</sub> is added dropwise. After the addition is completed, the mixture is stirred an additional 20 minutes and warmed to reflux temperature for 25 minutes. The mixture is cooled, 100 ml of H<sub>2</sub>O is added and saturated Ha<sub>2</sub>CO<sub>3</sub> solution is added carefully until the mixture is neutral. The CHCl<sub>3</sub> layer is separated and the aqueous layer is further extracted with 100 ml of CH<sub>2</sub>Cl<sub>2</sub>. The combined extra ts are dried (MgSO<sub>4</sub>) and

cH<sub>2</sub>Cl<sub>2</sub>. The combined extra its all the combined extra its all the phenacyl evaporated to dryness to afford 16.3 g of the phenacyl bromide. This material (16 g) in 80 ml of EtOH is stirred at 12-15°C and 40 ml of t-butylamine is added dropwise. After the addition is completed the mixture is stirred for 10 minutes at 12-15°C and then cooled to

25 5° and 4 g of EaBH<sub>4</sub> is carefully added. After stirring for 0.5 hours, the mixture is allowed to warm to room, temperature and stirring is continued for 0.75 hours. The mixture is poured on 300 ml of ice with stirring and the resulting mixture is extracted with 300 ml of

30 CH<sub>2</sub>Cl<sub>2</sub>. The CH<sub>2</sub>Cl<sub>2</sub> extract is dried (MgSO<sub>4</sub>) and evaporated to dryness in vacuo to give a yellow oil. Trituration of this residue with ethyl ether affords '7.45 g of the title compound, which melts at 98-101°C after recrystallization from ethyl ether.

#### EXAMPLE 18

5-[2-(tert-butylamino)-1-hydroxyethyl]anthranilonitrile A mixture containing 48.86 g of p-aminoacetophenone in 490 ml of toluene is stirred while 64.5 g of N-bromosuccinimide is added in portions over 10 0.5 hours at below 40° C. After 15 minutes, the mixture is washed with  $H_2O$  (4x100 ml). The solution is dried (MgSO<sub>A</sub>) and evaporated to dryness to afford 70.53 g of 4-amino-3-bromoacetophenone, mp 59-62°C. A 35 g sample of this material in 180 ml of dry dimethylformamide is 15 stirred and heated at reflux with 17.57 g of Cu<sub>2</sub>(CN)<sub>2</sub> for 6 hours under M2 atmosphere. Subsequently, 180 ml of PeCl<sub>3</sub>/HCl solution (40 g PeCl<sub>3</sub>.6H<sub>2</sub>O/10 ml concentrated EC1/60 ml H2) is added and the mixture is heated for 20 minutes at 60-70°C and poured into 350 ml of H<sub>2</sub>0. 20 The aqueous mixture is extracted with CH2Cl2 and the extracts are washed with H2O, saturated NaHCO3 solution and H2O, respectively. The CH2Cl2 solution is evaporated to dryness in vacuo and the residue is recrystallized from 95% EtOH to afford 14.25 g, mp 155-159°C, of 25 4-amino-3-cyanoacetophenone. A 4.8 g sample of this product in 100 ml of EtOAc and 100 ml of CHCl3 containing 13.32 g of Cubr, is heated at reflux temperature for 20 minutes. The mixture is further heated after 20 ml of EtCE is added and then filtered while still hot. The 30 filter cake is washed with 50 ml of hot 20% MeOH/CH2Cl2 and the combined organic solutions are evaporated to dryness in vacuo. The residue is stirred in 25 ml of

CH2Cl2 and the solid is collected and washed with CH2Cl2 to give 8.08 g of the phenacyl bromide. This 35 material is added to 50 ml of t-BuNH2 in 100 ml of

StoH at 5° under N<sub>2</sub> atmosphere. After 10 minutes of stirring, the mixture is allowed to warm to 30°C to give a solution. This solution is cooled to 10° and 4 g of MaBH<sub>4</sub> is added in portions. After 45 minutes, the mixture is allowed to warm (42°C) and kept at 20°C until the exotherm subsides. The mixture is then evaporated to dryness and the residue is washed with H<sub>2</sub>O. The residue is dried and treated with 200 ml of boiling MeOH and the hot MeOH solution is filtered. The filter cake is further washed with hot MeOH and the combined

cake is further washed with not meon and the combined

15 filtrates are concentrated to afford crystals. This

solid is recrystallized from MeOH/2-PrOH to afford

2.08 g, mp 184-186°C, of the title compound.

In a similar manner, the following related compounds are prepared starting with the appropriate 20 acetophenone:

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5		R <sub>9</sub>	R	<b>X</b>
	B	H :	2-C <sub>3</sub> H <sub>7</sub>	Ħ
	H	CE3 .	<u>t</u> -butyl	H
	CH3	CH <sub>3</sub>	t-butyl	Ħ
10	H	C <sub>2</sub> H <sub>5</sub>	<u>t</u> -butyl	H
	H	n-C <sub>3</sub> H <sub>7</sub>	<u>t</u> -butyl	Ħ
	H	2-C3H7	t-butyl	H
	Ħ	n-C4H9	t-butyl	H
	H	CE3	2-C3H7	H
15	Ħ	benzyl	<u>t</u> -butyl	Ħ
	C2H5	С <sub>2</sub> н <sub>5</sub> .	t-butyl	Cl
	<u>n</u> -C <sub>3</sub> H <sub>7</sub>	n-C3H7	t-butyl	CI
	n-C4H9	n-C4E9	t-butyl	Cl

# EXAMPLE 19

3-chloro-5-[2-(tert-butylamino)-1-hydroxyethyl]anthranilonitrile

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In 100 ml of toluene, 5 g of 4-amino-3cyanoacetophenone is heated at reflux temperature for
20 minutes with 4.2 g of N-chlorosuccinimide. The
mixture is cooled and filtered. The filtrate is
further heated at reflux temperature for 2 hours.
The precipitate is collected and washed with H<sub>2</sub>O. The
remaining solid is treated with 0.75 ml of Br<sub>2</sub>/14 ml of
CHCl<sub>3</sub> added to 75 ml of CHCl<sub>3</sub> and 4.9 ml of BtOH. The
mixture is evaporated to dryness and the residue is
slurried with CH<sub>2</sub>Cl<sub>2</sub>, collected and washed with CH<sub>2</sub>Cl<sub>2</sub>
to afford 2.84 g of the phenacyl bromide. This material
is allowed to react with t-BuNH<sub>2</sub> and reduced with
NaBH<sub>4</sub> by the procedure of Example 18 to afford the
title compound, mp 128-138°C.

. In a similar manner, the following compounds are prepared:

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Rg	R <sub>9</sub>	<del>X</del> 3
H	• B	2-propyl
H	CE,	<u>t</u> -butyl
CE	CE	<u>t</u> -butyl
H	C <sub>2</sub> E <sub>5</sub>	<u>t</u> -butyl
Ħ	2-propyl	<u>t</u> -butyl
H	n-butyl	<u>t</u> -butyl
Ħ	benzyl	<u>t</u> -butyl
	EXAMPLE 20	

5-[2-(tert-butylamino)-1-hydroxyethyl]-3-chloroanthranilic acid, methyl ester, hydrochloride

A mixture containing 1.36 g of 5-[2-(tertbutylamino)-1-hydroxyethyl]-3-chloroanthranilonitrile in 21 ml of 50% aqueous NaOH and 21 ml of PtOH is stirred under  $M_2$  for 0.5 hours. The mixture is evaporated to remove EtOH and acidified to pH 3 and further evaporated to dryness in vacuo. The residue treated several times with MeOH and evaporated to dryness. The solid is then treated with a solution which is prepared from 40 ml of NeOH and 2 ml of acetyl chloride. After allowing to stand overnight, the mixture is filtered and the filtrate is evaporated to dryness. The filter cake is also washed with MeOH and added to preceding filtrate. The residue is dissolved in acetone, filtered, and evaporated to dryness. The solid is triturated with Et20 and filtered to give 1.49 g, mp 95-115°C, of the title compound.

In a similar manner, the following related esters are prepared:

		_	
	R_	Rg	R <sub>3</sub>
	H	· B	2-propyl
•	H	CH <sub>3</sub>	<u>t</u> -butyl
15	CH <sub>3</sub>	CH <sup>3</sup>	<u>t</u> -butyl
	Ħ	C <sub>2</sub> H <sub>5</sub>	<u>t</u> -butyl
	H	n-propyl	t-butyl
	H	n-butyl	t-butyl
	H	benzyl	<u>t</u> -butyl
20	E	allyl	t-butyl
	C <sub>2</sub> E <sub>5</sub>	C <sub>2</sub> H <sub>5</sub>	<u>t</u> -butyl
	n-C4H9	n-C4H9	t-butyl
	2-C3H7	<u>n</u> -C <sub>3</sub> H <sub>7</sub>	<u>t</u> -butyl
25		EXAMPLE 21	

2-Amino-3-bromo-5-[2-(tert-butylamino)-1-hydroxyethyl]-

## benzamide

A mixture containing 1.02 g of 3-bromo-5-[2-(tert-butylamino)-1-bydroxyethyl]anthranilonitrile in 25 ml of H<sub>2</sub>O, 5 ml of 50% NaOH and 30 ml of EtOH is stirred and heated at 55-65°C under N<sub>2</sub> atmosphere for 1.25 hours. The mixture is evaporated to remove EtOH and extracted with CECl<sub>3</sub>. The CECl<sub>3</sub> extract is washed with 25 ml of 2% NaOH, dried (NgSO<sub>4</sub>) and evaporated to dryness to afford 0.74 g. This solid is stirred with pentane and filtered to afford 0.6 g, mp 135-145°C, of the title compound.

Similarly, the following compounds are

	prepared:	CONE	
	R <sub>8</sub> R <sub>9</sub> N	OH CH-CH2-NH-C (CH3) 3	
10	R <sub>8</sub>	X Rg	x
		CE <sub>3</sub>	Cl
	E	. H	CJ
	E	c <sub>2</sub> H <sub>5</sub>	Cl
15	CH <sub>3</sub>	CB <sub>3</sub>	Cl
	H H	2-C <sub>3</sub> H <sub>7</sub>	Cl
	B	n-C4H9	C1
	E	CH <sub>3</sub>	Br
	E	benzyl	CI
20	с <sub>2</sub> я <sub>5</sub>	с <sub>2</sub> н <sub>5</sub>	Cl
	2-C3H7	n-C3H7	Cl
	<u>n</u> -C <sub>4</sub> H <sub>9</sub>	<u>n</u> -C4H9	Cl
		EXAMPLE 22	

# 3-bromc-5-[2-(tert-butylamino)-1-hydroxyethyl]-

# anthranilic acid

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A mixture containing 2 g of 3-bromo-5[2-(tert-butylamino)-1-bydroxyethyl]anthranilonitrile
in 10 ml of 50% MacE, 50 ml of H<sub>2</sub>O and 60 ml of EtoH
is stirred and heated to reflux temperature under H<sub>2</sub>
for an hour. The EtoH is evaporated and the aqueous
mixture mixed with 50 ml of H<sub>2</sub>O and 50 ml of CHCl<sub>3</sub>.
The CHCl<sub>3</sub> layer is removed and the interfacial brown
oil is collected, added to 10 ml of MeOH, 5 ml of H<sub>2</sub>O
and this mixture is acidified to pH 5. After stirring
for an hour, the off-white solid is collected, washed
with H<sub>2</sub>O and dried to give 0.8 g, mp 221.5°C dec.,
of the title compound.

Similarly, the following compounds are

prepared:

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R.	R <sub>o</sub>	X
		Cl
H .	H	
H	CH <sub>3</sub>	Cl
		Cl
		Br
	2-C <sub>3</sub> E <sub>7</sub>	Cl
	n-CAH	Cl
	benzyl	Cl
	C <sub>2</sub> H <sub>2</sub>	Cl
72-5 n-C.H.		cı
<u>n</u> -C <sub>4</sub> H <sub>9</sub>	<u>n</u> -c4H9	Cl
	H CH <sub>3</sub> H H H C <sub>2</sub> H <sub>5</sub> <u>D</u> -C <sub>3</sub> H <sub>7</sub>	H H CH3 CH3 CH3 H 2-C3H7 H n-C4H9 H C2H5 C-C3H7 D-C3H7

# EXAMPLE 23

# 25 5-(3-hydroxyphenyl)-3-tert-butyl-2-oxazolidinone

In the manner described in Example 8, —

m-benzyloxy)-e-[tert-butylamino)methyl]benzyl

alcohol is coverted to the oxazolidinone compound

by treatment with phospene. Subsequently debenzyla
tion is completed:

to give the title compound.

# EXAMPLE 24

# 5-(3-hydroxyphenyl)-3-tert-butyloxazolidine

In the manner described in Example 12, m-(benzyloxy)-a-[(tert-butylamino)methyl]benzyl alcohol is reacted with formaldehyde to afford the example derivative, which is debenzylated by the procedure of Example 10 to give the title ecompound.

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# EXAMPLE 25

4-amino-N-tert-butyl-3,5-dichloro-8-(methylthio)phenethylamine hydrochloride

In the manner described in Example 3, N-tert-butyl-3,5-dichloro-s-chloro-4-aminophenethylamine hydrochloride is prepared. An ll g sample of this product is portionwise added to 5 ml of methyl mercaptan in 100 ml of dry ethylenedichloride at -10°C to 0°C. The mixture is stirred and allowed to rise gradually to room temperature over a four day period. The mixture is filtered, the filter cake is washed with ethylenedichloride (2x500 ml). The solid is dispersed in 200 ml of H2O, cooled to 5°C and basified with 6N NaOH solution to give a white oil, which is extracted with CH2Cl2 (3x100 ml). The CH2Cl2 extract is dried (MgSO4) and evaporated to dryness to give 6.41 g of dark green oil. This oil is stirred in HCl/isopropanol and the mixture is evaporated to dryness. The residue is stirred in 35 ml of ethyl ether for 16 hours and filtered to give 3.63 g, mp 178-181°C dec. This solid is heated in refluxing ethyl acetate and filtered to give -= 2.07 g. mp 188-193°C. Recrystallization from 75 ml of ethylenedichloride affords 1.45 g of the title compound, mp 191-196°C.

The title compound is also obtained by adding 5-10 fold excess of sodium mercaptide in tetrahydrofuran at 0-10°C and by following the above workup.

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## EXAMPLE 26

In the same manner as described in Example 25, the following thioethers are prepared by substituting methyl mercaptan with the corresponding mercaptans:

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<b>R</b>	R <sub>3</sub>
methyl	2-propyl
ethyl	t-butyl
2-propyl	t-butyl
n-butyl	t-butyl
t-butyl	t-butyl
n-bexyl	t-butyl
phenyl	t-butyl
benzyl	2-propyl

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# EXAMPLE 27

In the manner described in Example 25, substitution of the corresponding chloro compound for B-tert-butyl-3,5-dichloro-\$-chloro-4-eminophenethylamine bydrochloride and adding the appropriate mercaptans afford the following thioethers:

5	λτ		
	4-amino-3-cyanophenyl	methyl	2-propyl
	4-methylamino-3,5-dichlorophenyl	methyl	<u>t-butyl</u>
	4-amino-3-chloro-5-trifluoromethyl	methyl	<u>t-butyl</u>
	4-amino-3-chloro-5-cyanophenyl	methyl	t-butyl
10	4-amino-3-chloro-5-cyanophenyl	ethyl	<u>t</u> -butyl
	4-acetamido-3,5-dichlorophenyl	methyl	<u>t</u> -butyl
	4-amino-3-chloro-5-H2NCO-phenyl	methyl	t-butyl
	4-amino-3-chloro-5-HOCO-phenyl	methyl	<u>t</u> -butyl
	4-amino-3-chloro-5-methylphenyl	ethyl	<u>t</u> -butyl
15	4-amino-3-chloro-5-methoxyphenyl	<u>n</u> -butyl	<u>t</u> -butyl
	4-anino-3-chloro-5-nitrophenyl	methyl	<u>t</u> -butyl
	4-amino-3-chloro-5-CH30-CO-phenyl	methyl	<u>t</u> -butyl
	EXAMPLE 28	1	
	3,5-dichloro-4-(N,N-diethylamino)	cetopheno	ne
20	. A sample (2.5 g) of 4-ar	10-3,5-d	ichloro-
	acetophenone in 10 ml of acetic as	nhydride a	nd 25 ml
	of pyridine is stirred and heated	at reflux	tempera-
	ture for 20 hours. The mixture is	s evaporat	ed to
	dryness, and the residue is treat	ed with ic	e and '
25	10% MaOH solution and extracted w	ith CH2Cl	(3x50-ml).
	The extracts are dried (Na2504) a	nd evapor	ted to
	dryness to give 2.42 g of semisol	id, which	is
	purified by chromatography over 8	10, using	CE2CI2
	as elpent to afford 1.06 g of 4-(	N'N-grace	tyamino)-
30	3,5-dichloroacetophenone as an oi	1. This	naterial
-	is dissolved in 10 ml of tetrahyd	rofuran (	THF) under
	M2 atmosphere and 18 ml of 1M BH3	·THF is a	dded
	dropwise. The mixture is stirred	mtil th	e reaction
	the second second second second	ionaly.	The mixture

is complete and H2O is added cautiously. The mixture

is evaporated to remove THP and 20 ml of H<sub>2</sub>0 and 10 ml of 10% NaOH are added. This aqueous mixture is extracted with CH2Cl2 (3x25 ml) and the extracts are dried (Na2SO4) and evaporated to dryness to yield 0.68 g the desired alcohol. This product (0.3 g) in 2 ml of CH2Cl2 is added to 0.32 g of pyridinium 10 chlorochromate (PCC) in 2 ml of CH2Cl2. After 1.25 hours, an additional 0.3 g of PCC is added and after another 0.5 hours, the solution is decanted and the residue is washed with 10 ml of CH2Cl2. The combined CH2Cl2 solutions are diluted with 50 ml of 15 CH2Cl2 and washed with 10 ml of saturated Na2CO3 solution and 10 ml of H2O and dried (Na2SO4). The solution is evaporated to dryness to afford a residue which is chromatographed on SiO, with CH2Cl2 as eluent to yield 0.04 g of the title compound 20 as an oil (NMR in CDCl3: 61.0 (6H, triplet), 2.5 (3H, singlet), 3.25 (4H, quartet), 7.83 (2H, singlet). The monoethylaminoacetophenone is also obtained as a solid (0.12 g) as the second component.

This 3,5-dichloro-ethylaminoacetophenone is further reacted with propionic anhydride, reduced and recuidized in the above manner to afford 3,5--- dichloro-H-ethyl-H-propylaminoacetophenone.

In a similar manner the following 4-(N,N-dialkylamino-acetophenones which are required for preparing 4-(N,N-disubstituted amino) compounds of formula I are prepared:

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5	R <sub>B</sub>	Rg	X_	<u>x</u>
		P-C3H7	Cl	Cl
	<u>n</u> -C3 <sup>H</sup> 7	n-C4H9	CI	C1
	n-C4H9	<u>n</u> -c <sub>3</sub> H <sub>7</sub>	C1	Cl
	C <sub>2</sub> H <sub>5</sub>	C <sub>2</sub> H <sub>5</sub>	C1	CE <sub>3</sub>
	C <sub>2</sub> H <sub>5</sub>	C <sub>2</sub> H <sub>5</sub>	C1	æ³
10	C <sub>2</sub> H <sub>5</sub>		ci	102
	C <sub>2</sub> H <sub>5</sub>	С <sub>2</sub> я <sub>5</sub>	C1	Br
	С <sub>2</sub> н <sub>5</sub> С <sub>2</sub> н <sub>5</sub>	. C <sub>2</sub> E <sub>5</sub>	cı	OCE 3
	-4 5		- 29	

# EXAMPLE 29

e-[(tert-butylamino)methyl]-3,5-dichloro-4-diethyl-15

# aminobenzyl alcohol

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In the manner described in Example 13, 3,5-dichloro-4-diethylaminoacetophenone is oxidized with SeO2 and reductively alkylated with t-BuNH2/NaBH4 to afford the title compound, mp 93-96°C.

Similarly, a-[tert-butylamino)methyl]-3,5dichloro-4-(n-dipropyl)aminobenzyl alcohol and e-[(tert-butylamino)methyl]-3,5-dichloro-4-(n-dibutyl)aminobenzyl alcohol are prepared

# EXAMPLE 30

2-broso-3',5'-dichloro-4'-diallylaminoacetophenone and 4'-(allylamino)-2-bromo-3',5'-dichloroacetophenone

Triethylamine (17.0 g, 0.168 mol) is added in one portion to allyl bromide (105.9 g. 0.875 mol) under a nitrogen atmosphere. The resulting white emulsion gives an exotherm to 70°C and becomes a thick white solid mass within 5 minutes. The 10 solution formed with the addition of 4100 ml of DMF is stirred for 1 hour at 70-95°C. A solution of 4'-amino-2-bromo-3',5'-dichloroacetophenome (25.0 g, 0.088 mol) in 50 ml of DMF is added in one portion and the resulting brown reaction mixture 15 is maintained at 80-90°C for 2 hours. The progress of the reaction is frequently checked by thim layer chromatography(SiO<sub>2</sub>/CH<sub>2</sub>Cl<sub>2</sub>/hexanes (1/1)) simce prolonged heating results in the decomposition of both starting material and products. The reaction 20 mixture is poured into 1.51 of H2O and is stirred for 0.5 hours. After a second aqueous trituration, the residual brown semi-solids are stirred with %150 ml of CCl, for 0.5 hours to form a suspension. The yellowish-brown solids are collected by filtration 25 and are air dried to give 14.9 g (59.6%) of recovered phenacyl bromide starting material. The CCl, filtrate is stirred with MgSO, filtered and concentrated to yield 9.42 g of a brown syrup. Gradient elution (hexanes/CH<sub>2</sub>Cl<sub>2</sub> (10/0 --- 8/2) flash chromatography 30 on a 9"x2" column of Silica Gel 60 gives two major fractions:

(A) 1.82 g (5.7%) of a faster moving amber syrup, identified as 2-brono-3',5'-dichloro-4'-diallylaminoacetophenone by IR(neat) 1680 cm<sup>-1</sup>; MMR (CDCl<sub>3</sub>) 67.93 (s, 2, AR-H), 6.25-5.55 (complex m, 2, CH=), 5.40-4.95 (complex m, 4, CH<sub>2</sub>=), 4.40 (s, 2, CH<sub>2</sub>Br) and 3.87 (m resembling d, 4, J=6Hz, CH<sub>2</sub>M); chemical ionization mass spectrum (M + H)<sup>+</sup> = 3.62; and

5 (B) 3.49 g (]2.2%) of a slower moving brown syrup, ideitified as 4'-(allyamino)-2-bromo-3',5'-dichloroacetophemone by IR(neat) 3330, 1670cm<sup>-1</sup>; NMR(CDCl<sub>3</sub>) 67.83 (s, 2, AR-H), 6.35-5.65 (complex m, 1, CH=), 5.50-5.00 (complex m, 2, CH<sub>2</sub>=), 4.84

10 (br t, 1, NH), 4.37 (s, 2, CH<sub>2</sub>Br) and 4.20 (br m, 2, CH<sub>2</sub>N); chemical ionization mass spectrum (M + H)<sup>+</sup> = 322.

EXAMPLE 31

4-(Allyamino)-c-[(tert-butylamino)methyl]-3,5dichlorobenzyl alcohol

CH2=CHCH2NH C1 OH CHCH2NHC (CH3) 3

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A solution of 4'-(allylamino)-2-bromo-20 3',5'-dichloroacetophenone (2.88 g, 8.92 mmol) in 10 ml is added dropwise over 1 hour to a stirred solution of  $\underline{t}$ -butylamine (1.34 g, 18.3 mmol) in 20 ml of .THF. The reaction temperature is mainby cooling in a dry icetained at -24°-13°C 25 CCl, bath. The resulting amber suspension is warmed to room temperature over 30 minutes and is stirred2 at 21-22°C for 1.5 hours. Sodium cyanoborohydride (2.80 g, 44.6 smol) is added in two portions over 5 minutes to give a thick tan suspension with an 30 exotherm from 22-25°C. Glacial acetic acid (+10 ml) is added dropwise to gradually form a yellow solution which is stirred at room temperature for 3 days. The reaction mixture is poured into a solution of 100 ml of H2O and 100 ml of saturated aqueous NaCl . 35 which is then adjusted to pH7 with 10% Na2CO3 and extracted three times with Et20. The combined

extracts are shaken with two portions of diluted aqueous HCl which are combined, neutralized with 10% Na2CO3 to pHS and extracted three times with Et20. After stirring the combined extracts with anh. K2CO3, the pale yellow-green solution is filtered and concentrated to yield 2.04 g (72.1%) 10 of a pale yellow syrup, identified as 4-(allylamino)a-[(tert-butylamino)methyl]-3,5-dichlorobenzyl alcohol by IR(neat) 3400 cm<sup>-1</sup>; NOR(CDCl<sub>3</sub>) 67.32 (s, 2, Ar-H), 6.35-5.60 (complex m, 1, CH=), 15 5.45-4.95 (complex m, 2,  $CH_2$ =), 4.52 (d of d, 1, Ar-CH), 3.97 (overlapping m, 3, Ar-NHCH<sub>2</sub>), 3.03 (br s, 2, NH and OH), 2.68 (m, 2, CH<sub>2</sub>N) and 1.13 (s, 9, C(CH<sub>3</sub>)<sub>3</sub>); chemical ionization mass spectrum (M + M) = 317. The CH2Cl2/CH3OH/conc. MH4OH (80/19/1)) shows one major spot  $(R_{\underline{f}} = 0.6)$  with nine 20 trace impurities. The syrup gradually crystallizes to a tan solid on standing.

# EXAMPLE 32

N-tert-butyl-m-hydroxy-s-methylthiophenethylamine hydrochloride

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By using the procedure of Example 3 and substituting methyl mercaptan for methanol as in Example 25 the title compound is prepared.

# EXAMPLE 33

The following compounds are prepared by the mathod of Example 13:

5	R	R <sub>9</sub>	™ °C.	-	
	H .	1-C4H9	oil		
		1-C6H13	62-64		
		C2H5	209	(BC1	salt)
		benzyl	85-89		
10	· <b>H</b>	cyclopentyl	oil		
	E	cyclohexyl	194-198	(HCl	salt)
	-CE <sub>2</sub> -CE <sub>2</sub> -C	_	PLE 34		

e-[(tert-butylamino)methyl]-3,5-dichloro-4-15

diallylaminobenzyl alcohol CHCH2-NH-C (CH3)3

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The title compound is prepared using the procedure described for the preparation of 4-(allylamino)-s-[(tert-butylamino)methy1]-3,5-. dichlorobensyl alcohol (Example 3;). The pale yellow syrup, which gradually crystallizes on standing, is identified by IR(nest) 3300 and 1630 cm<sup>-1</sup>; MOR (CDCl<sub>3</sub>) 67.26 (s, 2, AR-H), 6.23-5.54 (complex m, 2, CE=), 5.32-4.87 (complex m, 4, CE<sub>2</sub>=), 4.48 (m, 1, Ar-CE), 3.78 (m resembling d, 4, J-6Hz, Ar-HCH<sub>2</sub>), 3.4-2.0 (br s, 2, HH and CH), 2.62 (m, 2,  $CH_2H$ ) and 1.13 (s, 9,  $C(CH_3)_3$ ); chemical ionization mass spectrum (M + E) + = 357, corresponding to that expected of the title compound.

#### CLAIM

1. An animal feed composition comprising a balanced diet and from 0.01 to 400 grams per ton of feed of a compound having a formula selected from the group consisting of:

wherein, X is hydrogen, halogen or -CN; Y is hydrogen, NR<sub>8</sub>R<sub>9</sub> or NHCOR<sub>5</sub>; Z is hydrogen, halogen, CH, CN, CP<sub>3</sub>, CCCR<sub>1</sub>, CCNH<sub>2</sub>, C<sub>1</sub>-C<sub>4</sub> alkyl or C<sub>1</sub>-C<sub>4</sub> alkery; R<sub>1</sub> is hydrogen, C<sub>1</sub>-C<sub>4</sub> alkyl; R<sub>2</sub> is hydrogen, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>3</sub>-C<sub>4</sub> alkeryl, C<sub>2</sub>-C<sub>5</sub> alkanoyl or R<sub>10</sub>; R<sub>3</sub> is hydrogen,

 $C_1$ - $C_6$  alkyl,  $C_3$ - $C_6$  cycloalkyl, methoxypropyl,  $C_3$ - $C_4$  alkenyl, penyl, 2-hydroxyethyl, a.p.-dimethylphenethyl, benzyl, 3-phenylpropyl or 3-(4-carbomethoxyphenyl)propyl; and when  $R_2$  and  $R_3$  are taken together with the nitrogen to which they are attached, they represent morpholino or  $N^1$ - $C_1$ - $C_4$  alkylpiperazino;  $R_4$  is hydrogen,  $C_1$ - $C_4$  alkylpiperazino;  $R_5$  is hydrogen,  $C_1$ - $C_4$  alkyl,  $C_1$ - $C_4$  alkoy,  $C_1$ - $C_4$  alkyl,  $C_1$ - $C_4$  alkoy,  $C_1$ -

R<sub>6</sub> is C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>2</sub>-C<sub>5</sub> alkanoyl, R<sub>10</sub>, R<sub>10</sub> R<sub>10</sub>, C<sub>3</sub>-C<sub>4</sub> alkenyl;

 $R_7$  is hydrogen,  $C_1$ - $C_4$  alkyl or phenyl;  $R_8$  is hydrogen,  $C_1$ - $C_6$  alkyl or  $C_3$ - $C_4$  alkenyl;  $R_9$  is hydrogen,  $C_1$ - $C_6$  alkyl,  $C_4$ - $C_6$  cycloalkyl,  $C_3$ - $C_4$  alkenyl, or benzyl; and when  $R_8$  and  $R_9$  are taken together with the nitrogen to which they are attached, they represent pyrrolidino;  $R_{10}$  is chloro, dichloro, methyl, dimethyl, methoxy, dimethoxy or nitro;  $R_{11}$  is  $C_1$ - $C_6$  alkyl, phenyl or benzyl; with the provisos that when  $R_3$  is phenyl, 2-hydroxyethyl,  $\alpha$ , s-dimethyl-phenethyl,  $C_3$ - $C_6$  cycloalkyl, benzyl, methoxypropyl, 3-phenylpropyl, or 3-(4-carbomethoxyphenyl)propyl,  $R_2$  is hydrogen; and when  $R_3$  is hydroxyethyl,  $R_1$  is hydroxyl and the compound is (I); and when  $R_6$  is alkanoyl or  $R_{10}$ ,  $R_2$  and  $R_3$  are substituents other than

hydrogen, except when  $R_3$  is an alkyl or a substituted alkyl group which contains a tertiary carbon attached to mitrogen; and when Y is hydrogen, X and Z are halogen, and  $R_2$  is hydrogen,  $C_2$ - $C_5$  alkanoyl or  $R_{10}$ ,  $R_3$  is isopropyl, 2-butyl, and  $\underline{t}$ -butyl; and when

 $R_8$  is  $C_1$ - $C_4$  alkyl or  $C_3$ - $C_4$  alkenyl,  $R_9$  is  $C_1$ - $C_4$  alkyl or  $C_3$ - $C_5$  alkenyl; and when Z is OH, X and Y are hydrogen; and that at least one of X, Y and Z represents a substituent other than hydrogen; and when X is -CN, Z is -CN; and when Z is hydroxyethyl,  $R_4$  is OH; and when Z is a group other than halogen, Y is  $NR_8R_9$  or  $NHCOR_5$ ; and when  $R_5$  is  $N(R_1)_2$ ,  $R_4$  is OH; and further provided that when X is hydrogen or halogen, and Y is hydrogen,  $NH_2$  or  $NHCOR_5$ , and Z is hydrogen, halogen or OH, then  $R_4$  cannot be hydrogen, OH or  $OR_6$  where  $R_6$  is  $C_1$ - $C_6$  alkyl; recemic mixtures of the above - identified compounds and the optically active isomers, and non-toxic, pharmacologically acceptable acid addition salts thereof.

2. A method for the preparation of an aminal feed composition comprising admixing an aminal feed with from 0.01 to 400 grams per ton of feed of a compound having a structure selected from the group consisting of:

wherein X, Y, Z,  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$  and  $R_7$ , are as defined in claim 1 above.

3. A composition according to claim 1 wherein said compound is selected from the group consisting of: N-tert-butyl-3.5-dichloro-8-methoxy-1-methylaminophenethylamine; a-[(tertbutylamino methyl]-3,5-dichloro-4-isopropylaminobenzyl alcohol; 5-[2-(tert-butylamino)-1-hydroxyethyl]-3-chlorosythraniloxitrile: 5-[2-(tert-butylamino)-1-hydroxyethyl]anthranilonitrile; methyl -5-[2-(text-butylamino)-1-hydroxyethyl)-3-chloroanthr milate; 4'-[2-tert-butylamino)-1-hydroxyethy1]-2',6'-dichlorovalerardlide; benzy1-4-[2-(tert-butylemino)-1-hydroxyethy1]-2,6-dichlorocarbanilate; 5-acetylanthranilonitrile; 4-amino-N-tert-butyl-3,5-dichloro -8-(methylthio)phenethylamine; N-tert-butyl-3,5-dichloro-6-methoxyphenethylamine; --[(tert-butylamino)-methyl]-3,5-dichloro-4-methylastinchemnyl alcohol; e-[(tert-butylastino)methyl-3,5-dichloro-hdisstintaminobersyl alcohol; 4-amino-3,5-dichloro-o-{[(3-phenylpropyl)maino methyl benzyl alcohol; 4-emino-3,5-dichloro-e-{[e,edisettylphenettyl)smino]settyllbensyl alcohol; 4-smino-N-tertbutyl-3,5-dichloro-6-ethoxyphenethylamine; methyl-p-(3-[(4smino-3, 5-dichloro-4-hydroxyphenethyl)smino]propyl)benzoste; methyl-h-[2-(tert-butylamino)-l-hydroxyethyl]-2,6-dichlorocartenilate; 41-[2-(tert-butylamino)-1-hydroxyethy1]-21,61-dichloroscetardlide; 5-[2(tert-butylamino)-1-hydrocyethyl]-3-chloroenthramilonitrile; 4amino-6-(benzyloxy)-H-tert-butyl-3,5-dichlorophenethylamine and the non-toxic, pharmaceutically acceptable acid addition salts thereof.

4. An animal feed supplement useful for enhancing the growth rate and lean meat deposition in warm-blooded animals comprising from about 75% to 95% by weight of a compound having formula selected from the group consisting of:

$$\mathbf{Y} = \mathbf{F}_{\mathbf{q}} + \mathbf{F}_{\mathbf{q}}$$

$$\mathbf{F}_{\mathbf{q}} + \mathbf{F}_{\mathbf{q}}$$

$$\mathbf{F}_{\mathbf{q}}$$

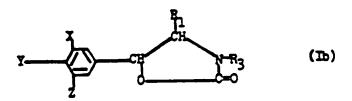
$$\mathbf{F}_{\mathbf{q}}$$

$$\mathbf{F}_{\mathbf{q}}$$

$$\mathbf{F}_{\mathbf{q}}$$

wherein X, Y, Z,  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$  and  $R_7$ , are as defined in claim 1 above and from about 5% to 25% by weight of a suitable carrier or dilumnt.

5. An injectable composition useful for enhancing the growth rate and lean mest deposition in warm-blooded animals comprising as an active ingredient a compound having a formula selected from the group consisting of:



wherein X, Y, Z,  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$  and  $R_7$ , are as defined in claim 1 above, and a phermaceutically acceptable carrier.

6. A composition according to claim 5 wherein the active ingredient is administered to warm-blooded animals in an amount sufficient to provide said animals with from 0.001 to 100 mg/kg/day of body weight of the active ingredient having the formula:

wherein X, Y, Z,  $R_1$ ,  $R_2$ ,  $R_3$ , and  $R_4$ , are as defined in claim 1 above.

7. An implant useful for increasing the dressed carcass weight of meat-producing animals and enhancing the lean meet to fat ratio thereof comprising as the active ingredient a compound having the structure:

wherein X, Y, Z,  $R_1$ ,  $R_2$ ,  $R_3$  and  $R_4$  are as described in claim 1 above, and a pharmaceutically acceptable carrier.

8. A compound of the formula:

$$\mathbf{Y} = \begin{bmatrix} \mathbf{X}_1 & \mathbf{C}_1 & \mathbf{C}_2 & \mathbf{R}_2 \\ \mathbf{R}_4 & \mathbf{R}_1 \end{bmatrix} \times \mathbf{R}_2 \mathbf{R}_3$$

wherein X is hydrogen, halogen or -CN; Y is hydrogen, NR<sub>8</sub>R<sub>9</sub> or NHOOR<sub>5</sub>; Z is halogen, -CN, CR<sub>3</sub>, COOR, CONH<sub>2</sub>, C<sub>1</sub>-C<sub>4</sub> alkyl, C<sub>1</sub>-C<sub>4</sub> alkyl, ND<sub>2</sub> or C<sub>1</sub>-C<sub>4</sub> dialkylaminomethyl; R<sub>1</sub> is hydrogen or C<sub>1</sub>-C<sub>4</sub> alkyl; R<sub>2</sub> is hydrogen, C<sub>1</sub>-C<sub>4</sub> alkyl, C<sub>3</sub>-C<sub>6</sub> cycloalkyl, C<sub>3</sub>-C<sub>4</sub> alkenyl, C<sub>2</sub>-C<sub>5</sub> alkanoyl or R<sub>10</sub>;  $C_1$ -C<sub>4</sub> alkyl, C<sub>3</sub>-C<sub>6</sub> cycloalkyl, C<sub>3</sub>-C<sub>4</sub> alkenyl, C<sub>2</sub>-C<sub>5</sub> alkanoyl or R<sub>10</sub>.

 $R_3$  is hydrogen,  $C_1$ - $C_6$  alkyl,  $C_3$ - $C_6$  cycloalkyl,  $C_3$ - $C_4$  alkeryl, phenyl or benzyl;  $R_4$  is OH, OR<sub>6</sub>, or OR<sub>11</sub>;  $R_5$  is hydrogen,  $C_1$ - $C_4$  alkyl,  $C_1$ - $C_4$  alkoxy,  $R_{10}$  or  $R_{10}$ ;

R<sub>6</sub> is C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>2</sub>-C<sub>5</sub> alkanoyl, R<sub>10</sub>, R<sub>10</sub> or R<sub>10</sub>; R<sub>8</sub> is

hydrogen,  $C_1$ - $C_4$  alkyl or  $C_3$ - $C_4$  alkenyl;  $R_9$  is hydrogen,  $C_1$ - $C_6$  alkyl,  $C_4$ - $C_6$  cycloalkyl,  $C_3$ - $C_4$  alkenyl or benzyl;  $R_{10}$  is hydrogen, chloro, dichloro, methyl, dimethoxy, dimethoxy or nitro;  $R_{11}$  is  $C_1$ - $C_6$  alkyl, phenyl, benzyl; with the provisos that when Y is NH<sub>2</sub>, NHCH<sub>3</sub>, NHC<sub>2</sub>H<sub>5</sub>,  $R_4$  is  $CR_6$  or  $SR_{11}$ ; and when Y is hydrogen, X and Z are halogen,  $R_2$  is hydrogen,  $C_2$ - $C_5$  alkanoyl or  $R_{10}$  and  $R_3$  is isopropyl, 2-butyl

or t-butyl; and when X is -CN, Z is -CN; and when  $R_6$  is alkanoyl or  $R_{10}$  ,  $R_2$  and  $R_3$  are substituents other than hydrogen, except when

 $R_3$  is an alkyl or a substituted alkyl group which contains a tertiary carton attached to nitrogen; and when  $R_8$  is  $C_1$ - $C_4$  alkyl or  $C_3$ - $C_4$  alkeryl,  $R_9$  is  $C_1$ - $C_4$  alkyl or  $C_3$ - $C_4$  alkeryl; and further provided that when X and Z are halogen and Y is hydrogen or  $R_1$  then  $R_4$  cannot be hydrogen, Of or  $CR_6$  where  $R_6$  is  $C_1$ - $C_6$  alkyl; racemic mixtures of the above - identified compounds and the optically active isomers, and non-toxic pharmacologically acceptable acid addition salts thereof.

9. A compound according to claim 8 wherein said compound is:

N-tert-butyl-3,5-dichloro-s-methoxy-4-methylaminophenethylamine;

s-[(tert-butylamino)methyl]-3,5-dichloro-4-isopropylaminobenzyl

alcohol; 5-acetylanthranilonitrile; 4-amino-N-tert-butyl-3,5
dichloro-s-(methylthio)phenethylamine; s-[(tert-butylamino)methyl]
3,5-dichloro-4-dimethylaminobenzyl alcohol; 4-amino-s-(benzyloxy)
N-tert-butyl-3,5-dichlorophenethylamine; 4-(allylamino)---[(tert-butylamino)methyl-3,5-dichlorobenzyl alcohol, and the non-toxic,

pharmaceutically acceptable acid addition salts thereof.

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